# ROUGE OXBOW RESTORATION PROJECT- PHASE III

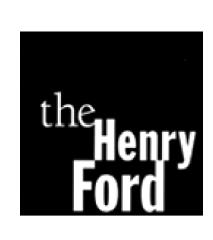
# CONSTRUCTION FUNDED BY EPA THROUGH GLRI AWARD NO. GL-00E02040



FOR BIDDING - OCTOBER, 2017









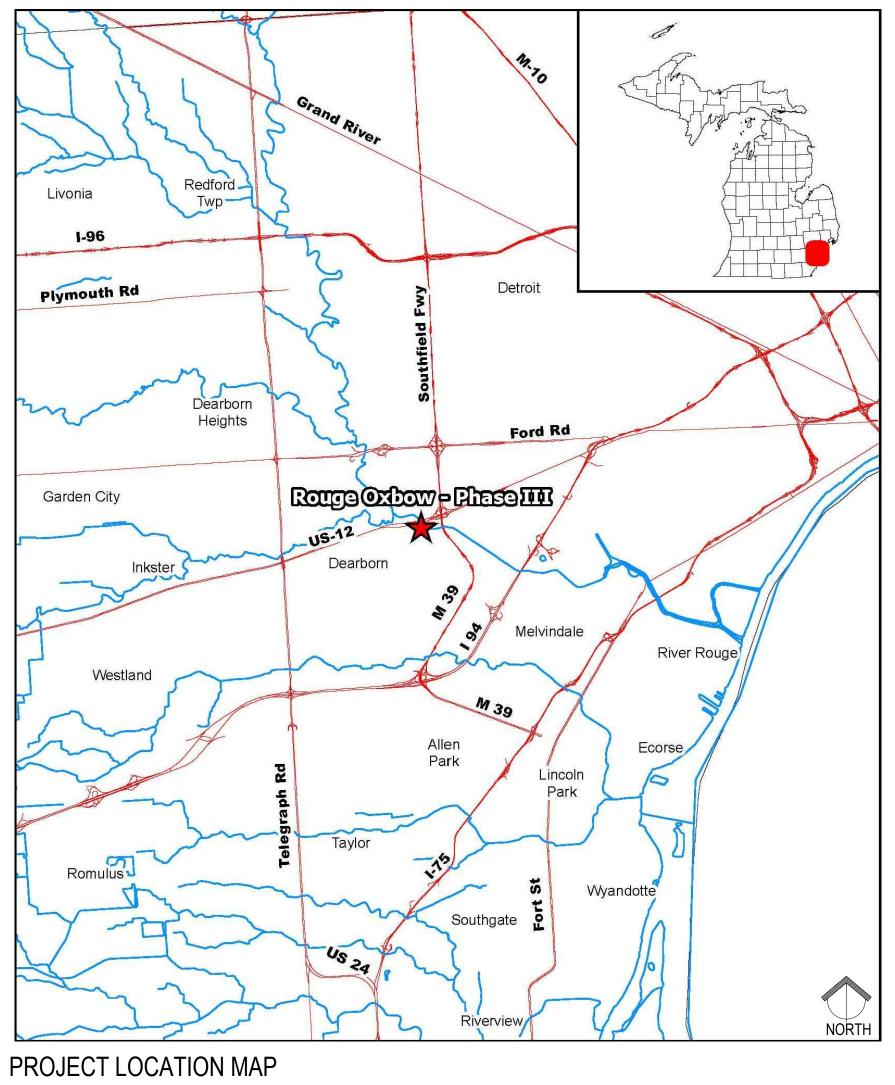
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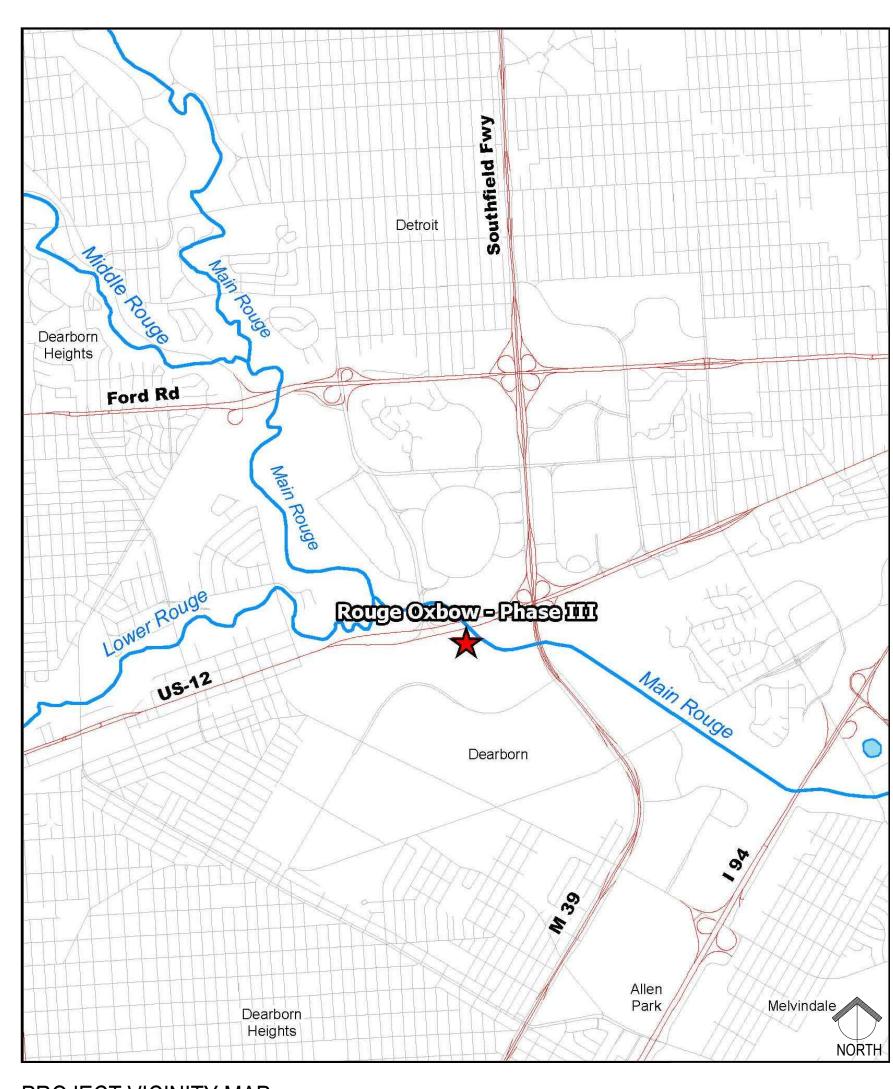
Phone: 734.769.3004





NOT TO SCALE





PROJECT VICINITY MAP
NOT TO SCALE

#### DRAWING INDEX

- C-1. COVER SHEET
- C-2. ACCESS & STAGING PLAN
- C-3. EXISTING CONDITIONS PLAN
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- S-10. GUARDRAIL DETAIL SHEET 2 OF 2
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PROJECT DESIGN FUNDED BY THE NATIONAL OCEANIC AND ATMOSPHERIC ADMINISTRATION THROUGH A GREAT LAKES RESTORATION INITIATIVE GRANT. GLRI NOAA AWARD NO. NA13NMF4630214. PROJECT CONSTRUCTION FUNDED BY THE ENVIRONMENTAL PROTECTION AGENCY THROUGH A GREAT LAKES RESTORATION INITIATIVE GRANT. GLRI EPA AWARD NO. GL-00E02040-0.











DEARBORN, WAYNE COUNTY, MICHIGAN





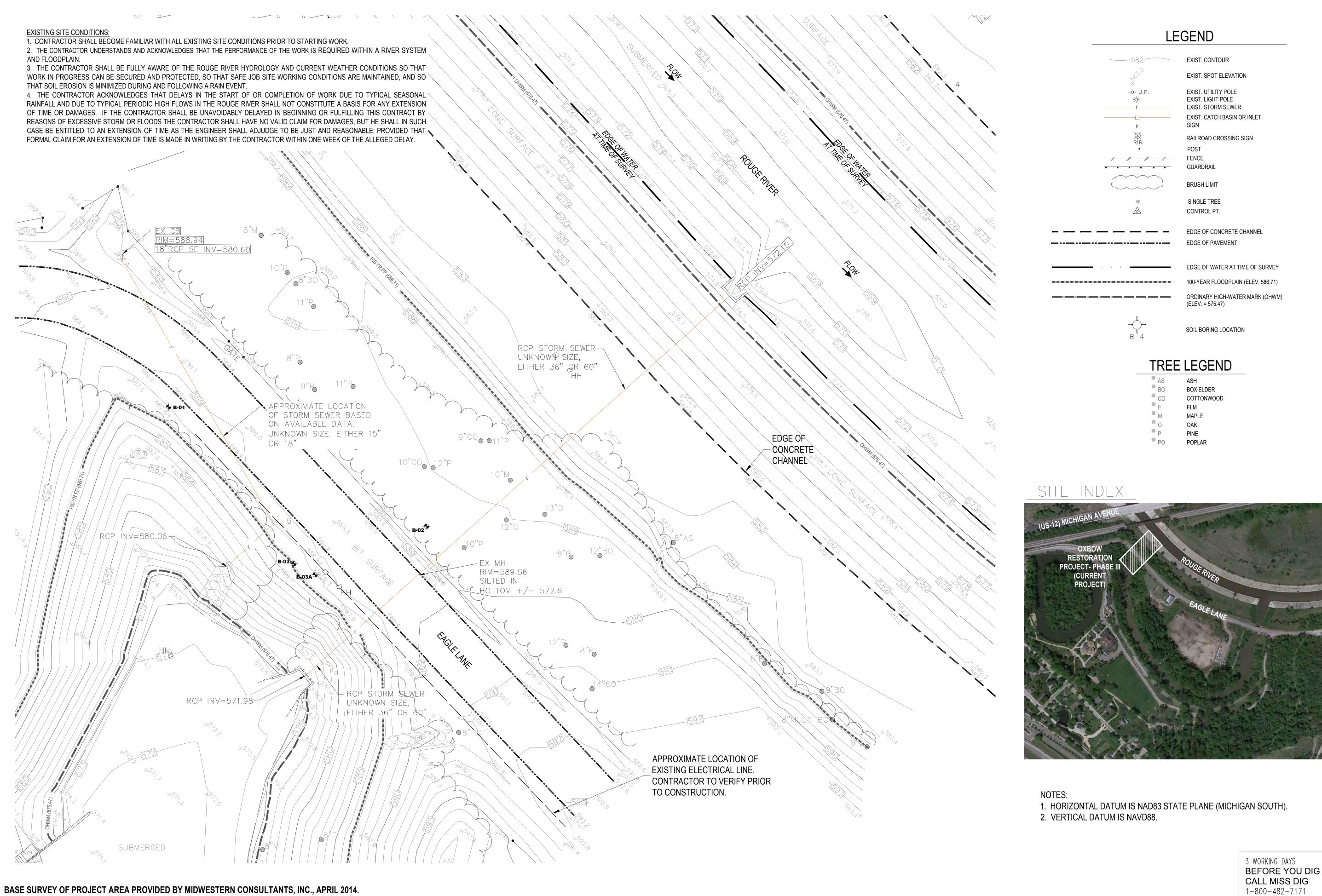
FOR BIDDING		10-17
100% DESIGN		11-07-
PERMIT APPLICATION	N	9-12-
75% DESIGN		8-12-
	0825	
ECT PROJ	ECT NUMBER	
AAB DESIGNED BY	AAE	3
DESIGNED BY	CHECKED	BY
AAB/PFH	JOM	
DRAWN BY	APPROVED	BY
SHEE	T TITLE	

SHEET IIIL

ACCESS & STAGING PLAN







Environmenta Consulting & Technology, Ind 2200 Commonwealth Boulevard, Suite 300 Ann Arbor, Michigan 48105 Phone: 734.769.3004 Fax: 734.769.31664







# OXBOW RESTORATION PROJECTPHASE III

DEARBORN, WAYNE COUNTY, MICHIGAN





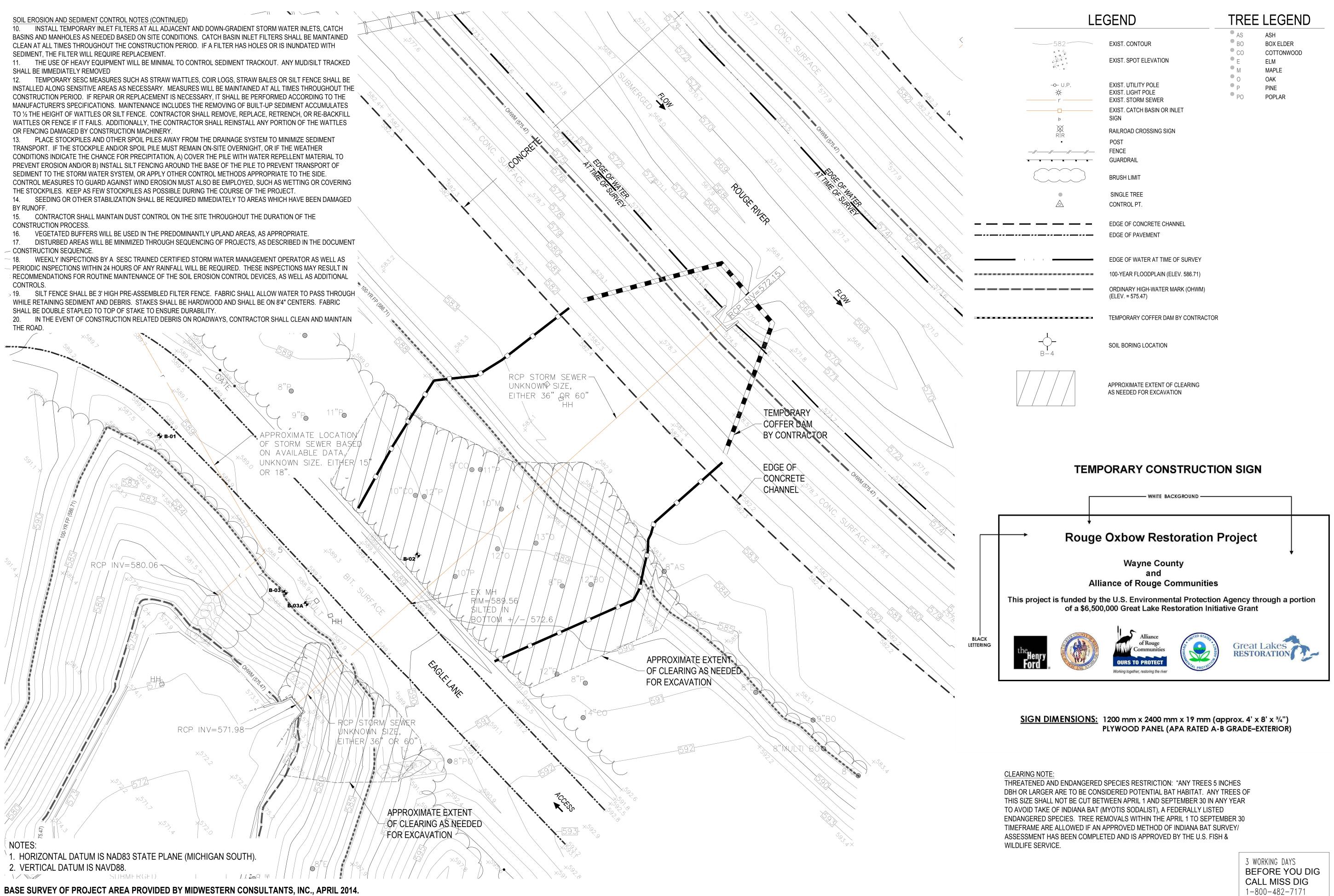
EXISTING CONDITIONS

SCALE: 1" = 20' @ 22" x 34"

0 10' 20' 40'

NORTH SHEET NUMBER





2200 Commonwealth Boulevard, Suite 300 Ann Arbor, Michigan 48105 Phone: 734.769.3004 Fax: 734.769.31664







## **OXBOW RESTORATION** PROJECT-PHASE III

DEARBORN, WAYNE COUNTY, MICHIGAN

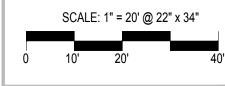




FOR BIDDING 100% DESIGN 11-07-14 PERMIT APPLICATION 9-12-14 75% DESIGN 8-12-14 130825 ECT PROJECT NUMBER DESIGNED BY CHECKED BY JOM APPROVED BY

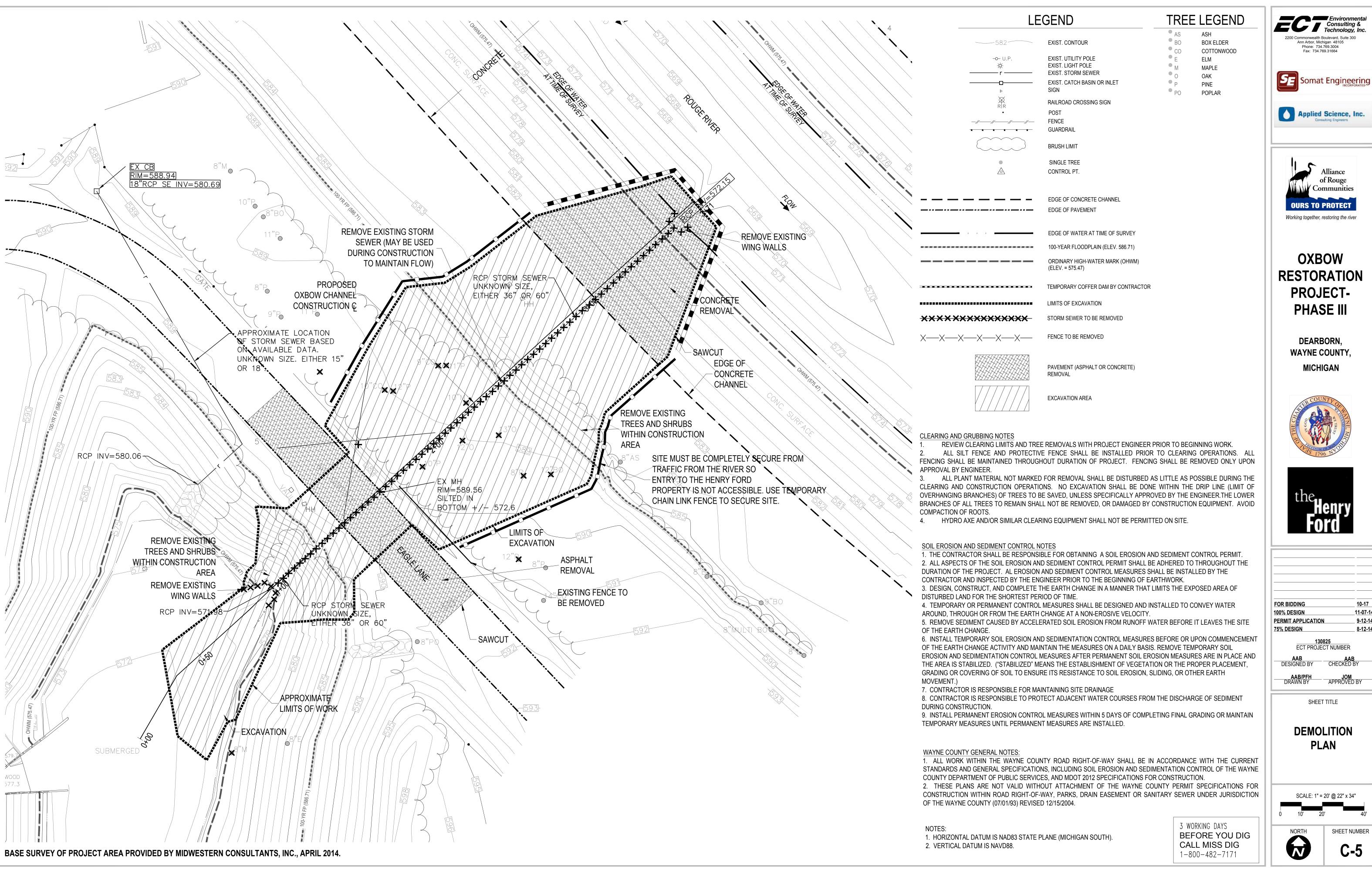
SHEET TITLE

SITE **PREPARATION PLAN** 



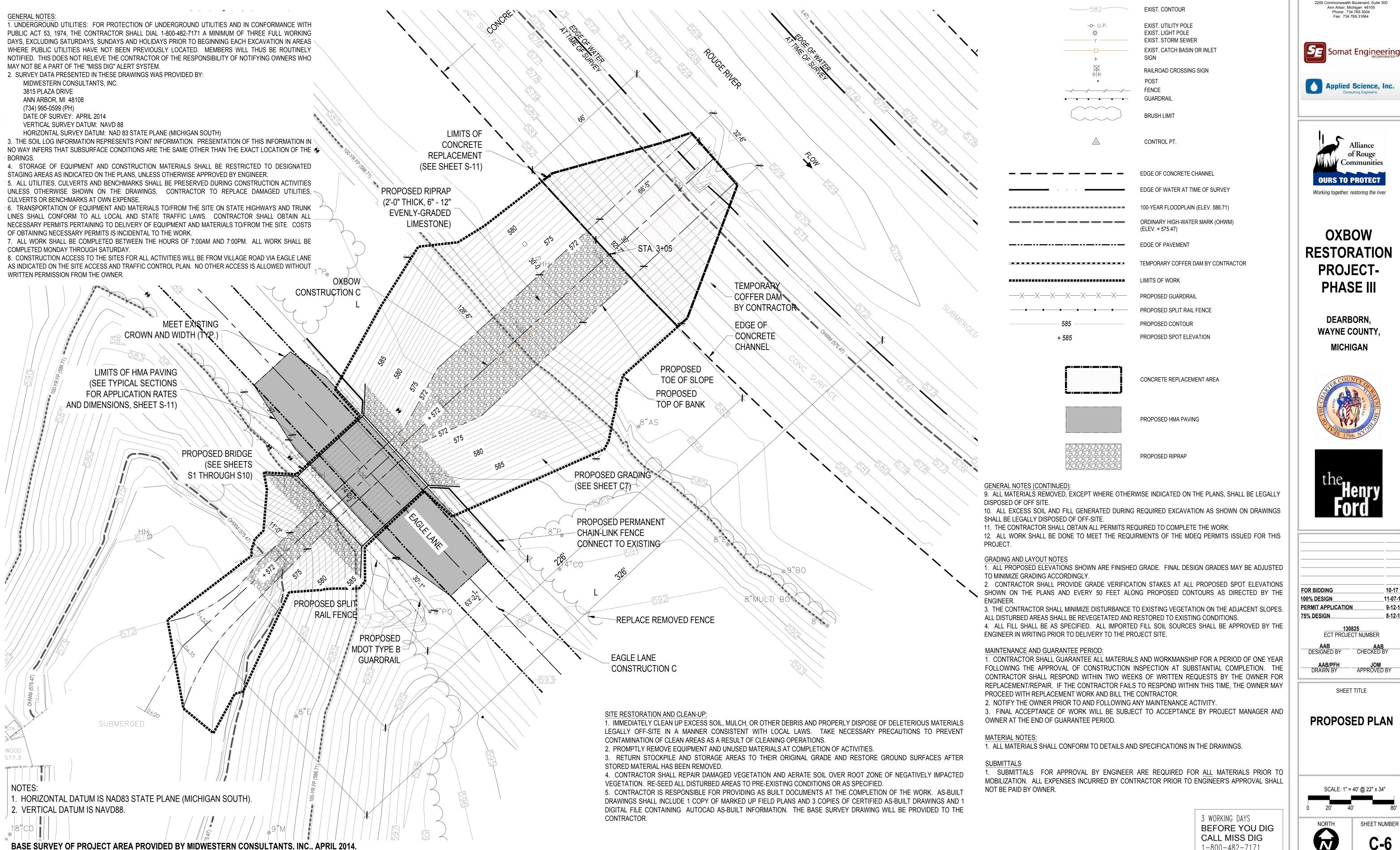








EOD DIDDING		10-17
FOR BIDDING 100% DESIGN		11-07-14
PERMIT APPLICATION	<b>.</b>	9-12-14
75% DESIGN	•	
130	825	
	CT NUMBER	
AAB DESIGNED BY	CHECKED E	8-12-14 BY
AAB/PFH	JOM APPROVED	DV



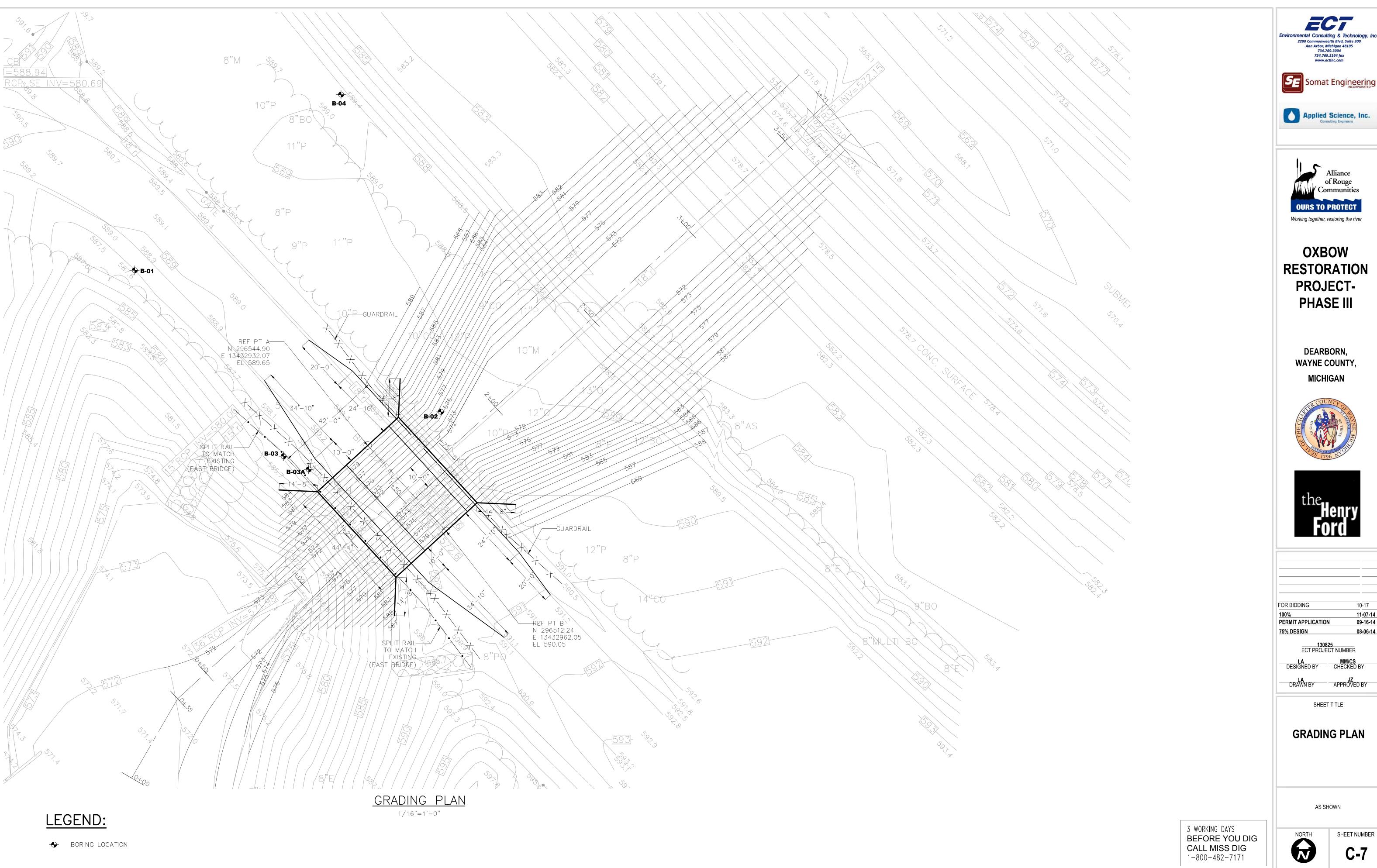
2200 Commonwealth Boulevard, Suite 300

**LEGEND** 



FOR BIDDING	10-17
100% DESIGN	11-07-1
PERMIT APPLICATION	N 9-12-1
75% DESIGN	8-12-1
	0825 ECT NUMBER
<b>AAB</b> DESIGNED BY	AAB CHECKED BY

1-800-482-7171



Environmental Consulting & Technology, Inc. 2200 Commonwealth Blvd, Suite 300 Ann Arbor, Michigan 48105 734.769.3004 734.769.3164 fax www.ectinc.com







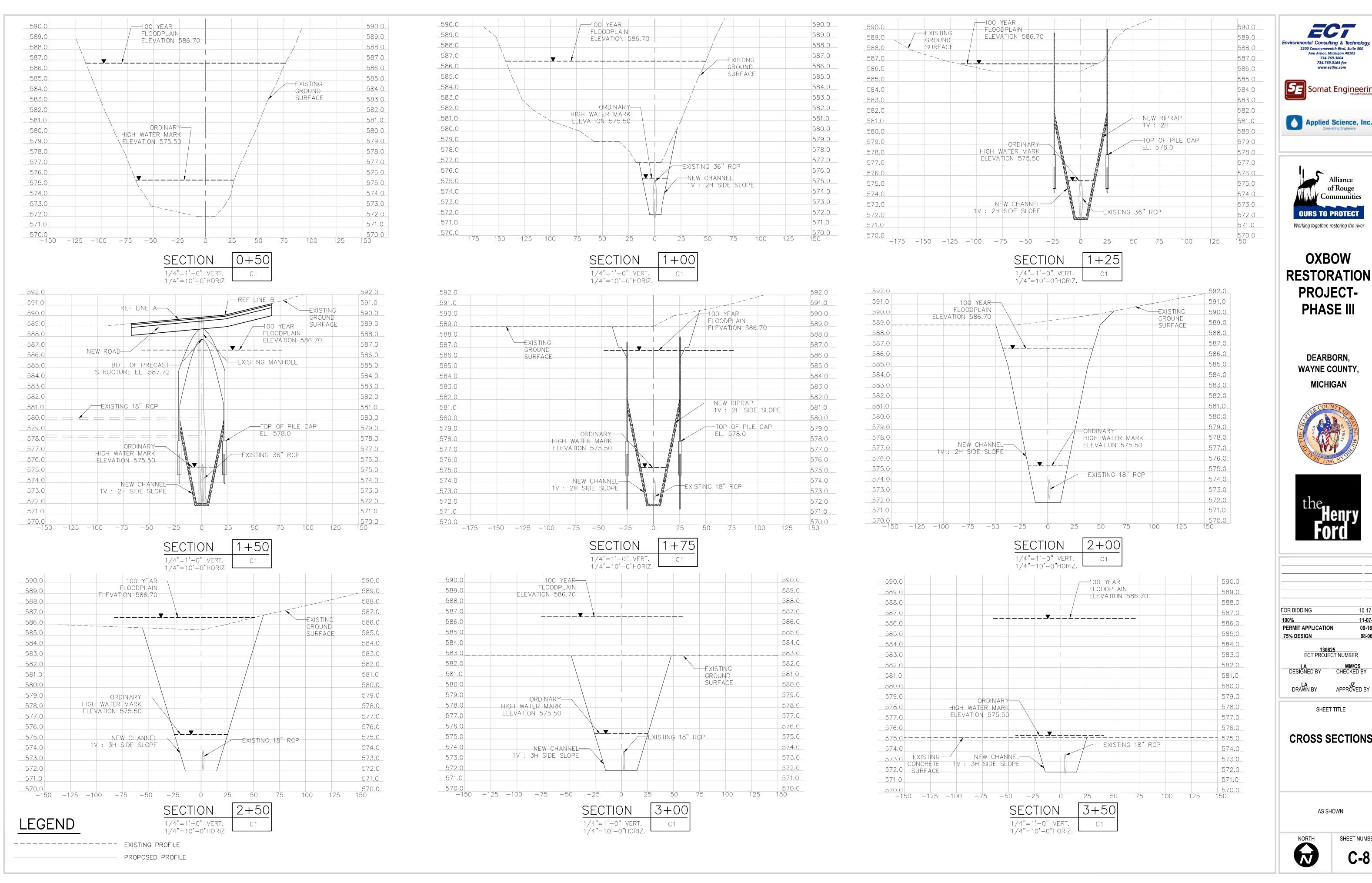
# **OXBOW RESTORATION** PROJECT-PHASE III

WAYNE COUNTY,





11-07-14 09-16-14











DEARBORN. WAYNE COUNTY, **MICHIGAN** 



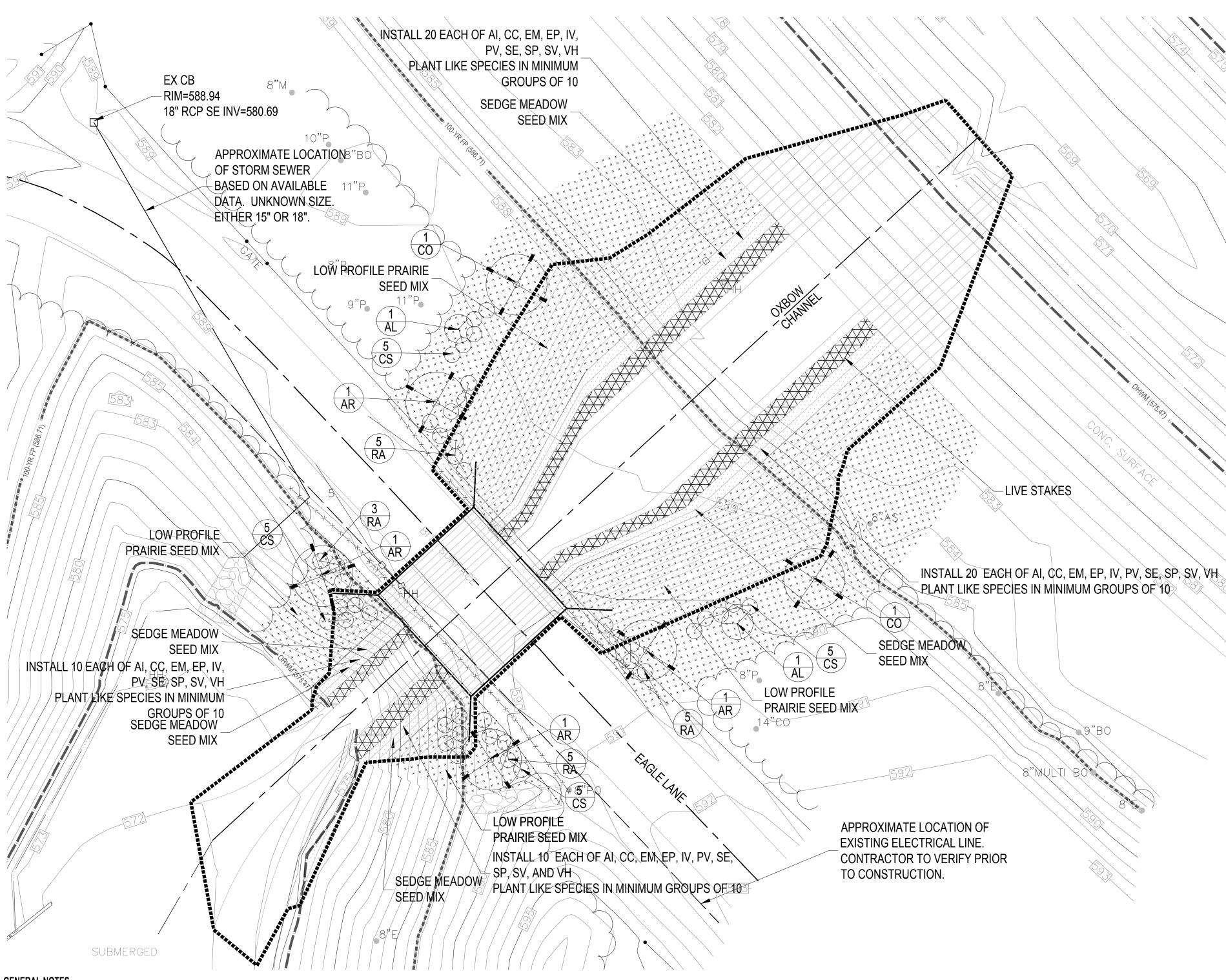


10-17 <u>1</u>1<u>-07-14</u> PERMIT APPLICATION <u>09-16-14</u> \_\_\_\_\_130825 ECT PROJECT NUMBER

SHEET TITLE

**CROSS SECTIONS** 

AS SHOWN



#### **GENERAL NOTES:**

- 1. RESTORE ALL DISTURBED AREAS WITH 6-INCHES TOPSOIL, SEED AND MULCH SPECIFIED SEED MIX.
- 2. SEEDING LIMITS VARY BASED ON PRIOR DISTURBANCE. 3. WOODY PLANTS SHALL BE INSTALLED PRIOR TO SEEDING.
- 4. MAINTAIN SOIL EROSION CONTROL MEASURES DURING ALL PLANTING AS PER PERMIT REQUIREMENTS. NO WORK OUTSIDE LIMIT OF WORK WITHOUT AUTHORIZATION.
- 5. CONTRACTOR SHALL PROTECT ALL EXISTING VEGETATION DURING PLANTING ACTIVITIES.
- 6. ALL SUBSITUTIONS SHALL BE MADE, IN WRITING, TO ENGINEER TWO WEEKS PRIOR TO INSTALLATION.
- 7. ALL PLANTINGS SHALL BE INSTALLED PER DETAILS (SEE SHEET 11)
- 8. ALL AREAS TO BE SEEDED SHALL BE PREPARED PRIOR TO SEEDING INSTALLATION. PREPARATION SHALL CONSIST OF DEBRIS REMOVAL, FINAL GRADE APPROVAL, TOPSOIL PLACEMENT, LOOSEN TOP 4" OF SOIL. ETC.
- 9. ALL PLANTS TO BE INSTALLED SHALL BE OF GOOD HEALTH AND VIGOR. ENGINEER MAY REJECT MATERIAL THAT SHOWS SIGNS OF DISEASE, DISTRESS OR
- 10. INSTALL SEEDING AT RATES PER NURSERY RECOMMENDATIONS. INSTALLATION METHODOLOGY SHALL BE PER NURSERY REQUIREMENTS AND WILL NEED TO INCLUDE COVER CROP AND MULCH.
- 11. SEE SHEET 11 FOR PLANT LIST

- 1. HORIZONTAL DATUM IS NAD83 STATE PLANE (MICHIGAN SOUTH).
- 2. VERTICAL DATUM IS NAVD88.

BASE SURVEY OF PROJECT AREA PROVIDED BY MIDWESTERN CONSULTANTS, INC., APRIL 2014.

- 1. SEED SHALL BE FRESH, CLEAN, NEW SEED OF NATIVE PLANT MATERIAL OF GENOTYPES FROM THE NORTH CENTRAL STATES ONLY (IL, IN, IA, MI, OH), AND FROM A RECOGNIZED NURSERY OF THIS REGION.
- 2. NATIVE SEED AREAS SHALL BE SEEDED AFTER MAY 1, (WHEN SOIL IS FREE OF FROST AND IN WORKABLE CONDITION), BUT BEFORE JUNE 30 OR AFTER OCTOBER 1, BUT BEFORE NOVEMBER 30 (OR PRIOR TO FREEZE-UP) OR AS APPROVED BY THE ENGINEER.
- 3. SEEDBED PREPARATION: CUT ANY EXISTING VEGETATION TO 4 (FOUR) INCH HEIGHT AND APPLY HERBICIDE AS NECESSARY. PRIOR TO SOWING NATIVE SEED, LIGHTLY SCARIFY SO THAT THE BED IS SMOOTH AND FREE OF LARGE CLUMPS. SEED BED SHALL BE FIRM, BUT NOT COMPACT. SEED IMMEDIATELY AFTER SCARIFYING. DO NOT FERTILIZE.
- 4. ALL SEEDED AREAS SHALL BE HYDROSEEDED. A HYDROMULCH CONSISTING OF CELLULOSE OR SIMILAR MULCH WITH TACKIFIER SUITABLE FOR HYDROSEEDING SHALL BE USED AS A SEEING METHOD. NO STRAW MULCH SHALL BE USED.
- 5. ALL WATER USED IN HYDROMULCH SHALL BE FREE OF SUBSTANCES DETRIMENTAL TO PLANT GROWTH AND SHALL BE SUITABLE FOR DISCHARGE INTO SURFACE WATERS BASED ON LOCAL, STATE, AND FEDERAL REGULATORY REQUIREMENTS. SEEDING METHOD SHALL ENSURE COMPLETE COVERAGE OF DESIGNATED AREA. RE-SEED AREAS WITH GAPS IN SEEDING AT NO ADDITIONAL COST TO OWNER.
- 6. DO NOT SOW SEED WHERE STANDING WATER IS PRESENT.
- 7. SOW NATIVE SEED AT A SPECIES RATE OF POUNDS PER ACRE INDICATED ON THE DRAWING. LIGHTLY RAKE TO INCORPORATE SEED INTO SOIL. DO NOT COVER SEED MORE THAN 1/4 INCH WITH SOIL. SEED DRILLING IS ALSO ACCEPTABLE.
- 8. CONTRACTOR SHALL REPAIR DAMAGED VEGETATION AND AERATE SOIL OVER ROOT ZONE OF NEGATIVELY IMPACTED VEGETATION. RE-SEED ALL DISTURBED AREAS TO PRE-EXISTING CONDITIONS.

#### **LEGEND** TREE LEGEND ВО **BOX ELDER** EXIST. CONTOUR CO COTTONWOOD EXIST. UTILITY POLE ELM EXIST. LIGHT POLE EXIST. STORM SEWER EXIST. CATCH BASIN OR INLET **POPLAR** RAILROAD CROSSING SIGN **POST FENCE** PROPOSED TREE GUARDRAIL **BRUSH LIMIT** PROPOSED SHRUB SINGLE TREE CONTROL PT. LOW PROFILE PRAIRIE SEED MIX (0.35 ACRES) LIVE STAKES SEDGE MEADOW SEED MIX LIVE STAKE SPECIES LIST: (0.05 ACRES) SCIENTIFIC NAME **COMMON NAME CORNUS SERICEA RED-OSIER DOGWOOD CORNUS AMOMUM** SILKY DOGWOOD PHYSOCARPUS OPULIFOLIUS **NINEBARK** SALIX EXIGUA SANDBAR WILLOW SALIX DISCOLOR **PUSSY WILLOW** SALIX SERICEA SILKY WILLOW **SALIX NIGRA BLACK WILLOW** SALIX AMYGDALOIDE S PEACH-LEAF WILLOW

#### REVEGETATION NOTES:

#### MAINTENANCE AND WARRANTY PERIOD:

. WARRANTY PERIOD: WARRANT THAT ALL TREES, SHRUBS, SEEDING, AND PLUG PLANTINGS INSTALLED UNDER THIS CONTRACT WILL BE HEALTHY AND IN FLOURISHING CONDITION OF ACTIVE GROWTH FOR ONE (1) FULL GROWING SEASON (APRIL THROUGH NOVEMBER) FROM DATE OF FINAL ACCEPTANCE. THE CONTRACTOR SHALL RESPOND WITHIN TWO (2) WEEKS OF WRITTEN REQUESTS BY THE OWNER FOR REPLACEMENT OR REPAIR. IF THE CONTRACTOR FAILS TO RESPOND WITHIN THIS TIME, THE OWNER MAY PROCEED WITH REPLACEMENT WORK AND BILL THE CONTRACTOR

- 2. ALL DELAYS IN COMPLETION OF PLANTING OPERATIONS WHICH EXTEND THE PLANTING INTO MORE THAN ONE PLANTING SEASON SHALL
- 4. PATCHY OR BARE AREAS (IN EXCESS OF 8 SQUARE FEET) WHERE SEED MIX FAILED TO CREATE SUFFICIENT DENSITY OF COVER SHALL BE
- RESEEDED BY HAND AT THE RECOMMENDED APPLICATION RATE AT NO ADDITIONAL COST TO OWNER 5. INCORRECT MATERIALS: DURING WARRANTY PERIOD, REPLACE AT NO COST TO OWNER ALL PLANTS REVEALED AS BEING UNTRUE TO TO EXCEED THE INFILTRATION RATE OF THE SOIL, LIMITING RUNOFF DURING THE WATERING PERIOD. EACH AREA WILL BE WATERED WITH SUFFICIENT WATER TO COMPLETELY SATURATE THE ROOT ZONE. THE CONTRACTOR SHALL INSPECT ALL PLANTS FOR INSECT INFESTATION
- AND DAMAGE. 7. EROSION SHALL BE REPAIRED BY THE CONTRACTOR.

8. PROTECTION FROM TRAFFIC AND EROSION IN NEWLY SEEDED AREAS AND THE MITIGATION AREAS IS THE RESPONSIBILITY OF THE CONTRACTOR. SAFETY FENCES AND/OR OTHER BARRIER METHODS WITH APPROPRIATE SIGNAGE MAY BE USED FOR ONE YEAR FROM COMPLETION OF CONSTRUCTION ACTIVITIES. ALL COSTS ASSOCIATED WITH THIS IS INCLUSIVE OF CONTRACTOR'S PRICING. 9. NOTIFY THE OWNER PRIOR TO AND FOLLOWING ANY MAINTENANCE ACTIVITY.

10. FINAL ACCEPTANCE OF WORK WILL BE SUBJECT TO ACCEPTANCE BY PROJECT MANAGER AND OWNER AT THE END OF GUARANTEE

#### NATIVE PLANTINGS:

1. TREES, SHRUBS, AND PLUGS SHALL BE OF NATIVE PLANT MATERIAL OF GENOTYPES FROM THE NORTH CENTRAL STATES ONLY (IL, IN, IA, MI, OH), AND FROM A RECOGNIZED NURSERY OF THIS REGION. MICHIGAN SOURCES FOR TREE, SHRUBS, AND PLUGS SHALL BE LOCATED BEFORE BRANCHING OUT TO OTHER NORTH CENTRAL STATES. NATIVE PLANTINGS INCLUDE ALL TREES, SHRUBS, AND PLUGS INSTALLED IN THE WETLAND MITIGATION AND WETLAND ENHANCEMENT AREAS.

2. PLANTS SHALL BE NURSERY GROWN IN ACCORDANCE WITH GOOD HORTICULTURAL PRACTICES AND MUST MEET APPLICABLE REQUIREMENTS OF ICBN AND ICNCP. PLANTS SHALL BE SOUND, HEALTHY AND VIGOROUS, WELL BRANCHED AND DENSELY FOLIATED WHEN IN LEAF. PLANTS SHALL BE FREE OF DISEASE, INSECT PESTS, EGGS, OR LARVAE. PLANTS SHALL BE FREE OF KINKED, CIRCLING OR GIRDLING TRUNK SURFACE AND CENTER ROOTS, AND SHALL NOT BE ROOT-BOUND. RESPECT MAXIMUM STORAGE TIMES FOR PLANT STOCK.

3. NATIVE PLANTING AREAS SHALL BE INSTALLED AFTER MAY 15 (WHEN SOIL IS FREE OF FROST AND IN WORKABLE CONDITION), BUT BEFORE JUNE 30 OR AFTER SEPT. 1 BUT BEFORE OCTOBER 30 OR AS APPROVED BY THE ENGINEER.

- 4. FURNISH PLANT SPECIES AND SIZES AS INDICATED ON THE PLANS. PLANT STOCK SHALL BE TRUE TO THEIR NAME (GENUS AND SPECIES), AS SPECIFIED. CULTIVARS AND SPECIMENS SHALL NOT BE USED WITHOUT PRIOR APPROVAL BY CONSULTANT.
- 5. NATIVE PLANTINGS TO BE INSTALLED PER DETAILS.
- 6. PLUGS, CONTAINERIZED PLANTS, AND ROOT STOCKS WHICH ARE TO BE PLACED IN SATURATED OR FLOODED SOIL CONDITIONS SHALL BE PRE-CONDITIONED FOR THIS PLACEMENT BY BEING HELD UNDER SIMILAR CONDITIONS IN A WET ENVIROMENT AT THE NURSERY PRIOR TO SHIPMENT TO THE SITE.
- 7. REMOVE ALL CONTAINERS AND PACKAGING MATERIAL AND DISPOSE OF LEGALLY OFF-SITE.
- 8. WATER PLANT STOCK IMMEDIATELY AFTER PLANTING SUCH THAT ROOT ZONE IS THOROUGHLY SOAKED. CONTRACTOR SHALL BE RESPONSIBLE TO KEEP PLUGS ADEQUATELY WATERED, IF NECESSARY, TO ENSURE THEIR SURVIVAL
- 9. IF EROSION CONTROL BLANKET IS NEEDED IN AREAS WHERE PLUGS ARE PRESENT, INSTALL EROSION CONTROL BLANKET AFTER SEEDING, BUT PRIOR TO PLANTING. EROSION CONTROL BLANKET SHALL BE INSTALLED WHERE THE CONTRACTOR FEELS IT NECESSARY TO STABILIZE THE SITE AT NO ADDITIONAL COST TO THE OWNER.
- 10. FIELD ADJUST PLANTINGS TO DIVERSIFY SPECIES ACROSS THE PLANTING AREAS AND TO MEET FINISH GRADE OF THE STREAMBANKS WITH PLANTING REQUIREMENTS FOR SPECIES BASED ON DEPTH. ANY ADJUSTMENTS WILL BE SHOWN ON AN AS-BUILT PLAN AND SUBMITTED TO THE CONSULTANT UPON COMPLETION.
- 11. MULCH FOR TREES AND SHRUBS SHALL BE COARSE GRADE OAK OR MAPLE BARK AGED AT LEAST ONE YEAR AND UNIFORM IN COLOR AND TEXTURE.

3 WORKING DAYS BEFORE YOU DIG CALL MISS DIG 1-800-482-7171





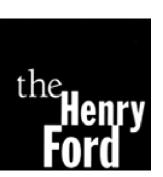




**OXBOW** RESTORATION **PROJECT-PHASE III** 

> **DEARBORN** WAYNE COUNTY, **MICHIGAN**





**FOR BIDDING** 11-07-14 **100% DESIGN PERMIT APPLICATION** 9-12-14 75% DESIGN 8-12-14 130825 ECT PROJECT NUMBER JOM APPROVED BY SHEET TITLE

REVEGETATION **PLAN** 

SCALE: 1" = 20' @ 22" x 34"





#### TREE AND SHRUB LIST:

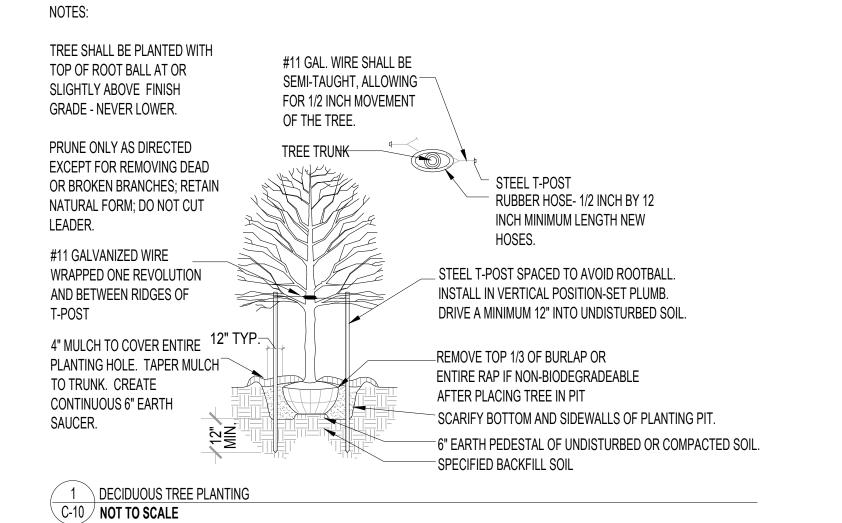
SYMBOL	QUAN.	SCIENTIFIC NAME	COMMON NAME	SIZE	SPACING	CONDITION
AL	2	AMELANCHIER LAEVIS	ALLEGHENY SERVICEBERRY	6'-10' HT.	AS SHOWN	B & B
AR	4	ACER RUBRUM	RED MAPLE	2"-4" CAL.	AS SHOWN	TREE SPADE
СО	2	CELTIS OCCIDENTALIS	HACKBERRY	2"-4" CAL.	AS SHOWN	TREE SPADE
CS	20	CORNUS STOLONIFERA	RED-OSIER DOGWOOD	36"-48" HT.	AS SHOWN	3 GAL. CONT.
RA	18	RHUS AROMATICA 'GRO-LOW'	'GRO-LOW' FRAGRANT SUMAC	36"-48" HT.	AS SHOWN	3 GAL. CONT.

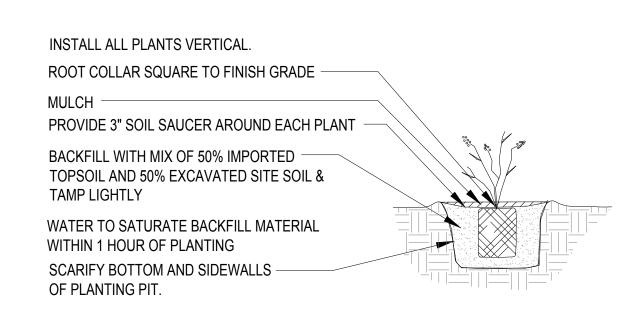
#### PLANT LIST:

SYMBOL	QUAN.	SCIENTIFIC NAME	COMMON NAME	SIZE	SPACING
Al	60	ASCLEPIAS INCARNATA	SWAMP MILKWEED	QUART	24" O.C.
CC	60	CALAMOGROSTIS CANADENSIS	BLUE JOINT GRASS	QUART	24" O.C.
EM	60	EUPATORIUM MACULATUM	JOE PYE WEED	QUART	24" O.C.
EP	60	EUPATORIUM PERFOLIATUM	COMMON BONESET	QUART	24" O.C.
IV	60	IRIS VIRGINIANA	BLUE FLAG IRIS	QUART	24" O.C.
PV	60	PANICUM VIRGATUM	SWITCH GRASS	QUART	24" O.C.
SE	60	SPARGANIUM EURYCARPUM	COMMON BUR REED	QUART	24" O.C.
SP	60	SPARTINA PECTINATA	PRAIRIE CORD GRASS	QUART	24" O.C.
SV	60	SCIRPUS VALIDUS	GREAT BULRUSH	QUART	24" O.C.
VH	60	VERBENA HASTATA	BLUE VERVAIN	QUART	24" O.C.

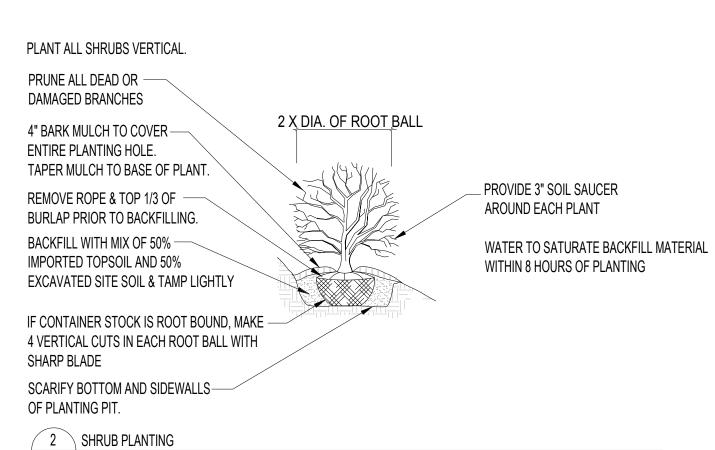
SCIENTIFIC NAME	COMMON NAME	OZ/AC
GRASSES/SEDGES		
AVENA SATIVA	COMMON OAT	500.0
CALAMAGROSTIS CANADENSIS	BLUEJOINT GRASS	1.000
CAREX COMOSA	BRISTLY SEDGE	2.000
CAREX CRISTATELLA	CRESTED OVAL SEDGE	2.000
CAREX FRANKII	BRISTLY CATTAIL SEDGE	1.500
CAREX LUPULINA	COMMON HOP SEDGE	2.500
CAREX LURIDA	BOTTLEBRUSH SEDGE	4.000
CAREX STIPATA	COMMON FOX SEDGE	1.000
CAREX VULPINOIDEA	BROWN FOX SEDGE	4.000
ELYMUS VIRGINICUS	VIRGINIA WILD RYE	30.00
GLYCERIA STRIATA	FOWL MANNA GRASS	0.500
JUNCUS EFFUSUS	COMMON RUSH	0.250
LEERSIA ORYZOIDES	RICE CUT GRASS	1.250
PANICUM VIRGATUM	SWITCH GRASS	1.500
SCIRPUS ATROVIRENS	DARK GREEN RUSH	0.750
SCIRPUS PENDULUS	BULRUSH	0.250
SCIRPUS VALIDUS	GREAT BULRUSH	1.000
SPARTINA PECTINATA	PRAIRIE CORD GRASS	2.000
FORBS		
ALISMA SUBCORDATA	COMMON WATER PLANTAIN	2.000
ASCLEPIAS INCARNATA	SWAMP MILKWEED	1.000
BIDENS CERNUA	NODDING BUR MARIGOLD	2.000
COREOPSIS TRIPTERIS	TALL COREOPSIS	2.000
DOELLINGERIA UMBELLATA	FLAT TOPPED ASTER	0.250
EUPATORIUM MACULATUM	JOE PYE WEED	1.000
EUPATORIUM PERFOLIATUM	COMMON BONESET	0.500
GLYCERIA STRIATA	FOWL MANNA GRASS	0.500
HELENIUM AUTUMNALE	SNEEZEWEED	2.000
HIBISCUS LAEVIS	SMOOTH ROSE MALLOW	2.000
IRIS VIRGINICA	BLUE FLAG IRIS	3.000
LIATRIS SPICATA	MARSH BLAZING STAR	2.000
LOBELIA CARDINALIS	CARDINAL FLOWER	0.250
LOBELIA GANDINALIS LOBELIA SIPHILITICA	GREAT BLUE LOBELIA	2.000
LYCOPUS AMERICANUS	COMMON WATER HOREHOUND	
PENTHORUM SEDOIDES	DITCH STONECROP	0.500
PHYSOSTEGIA VIRGINIANA	OBEDIENT PLANT	0.250
POLYGONUM LAPATHIFOLIUM	NODDING SMARTWEED	0.500
POLYGONUM PENSYLVANICUM	GIANT SMARTWEED	0.500
PYCNANTHEMUM VIRGINIANUM	COMMON MOUNTAIN MINT	0.500
RUDBECKIA LACINATA	GREEN CONEFLOWER	1.000
SAGITTARIA LATIFOLIA	COMMON ARROWHEAD	1.000
SPARGANIUM EURYCARPUM	COMMON BUR REED	4.000
SPIREA ALBA	MEADOWSWEET	0.250
SYMPHYOTRICHUM NOVAE-ANGLIAE	NEW ENGLAND ASTER	0.500
SYMPHYOTRICHUM PUNICEUM	BRISTLY ASTER	1.000
VERBENA HASTATA	BLUE VERVAIN	2.000
VERONIA MISSURICA	IRONWEED	1.000
VERDINIA IVII SSURICA		
ZIZIA AUREA	GOLDEN ALEXANDERS	1.000

SCIENTIFIC NAME	COMMON NAME	OZ/AC
GRASSES/SEDGES		
AVENA SATIVA	COMMON OAT	360.0
BOUTELOUA CURTIPENDULA	SIDE-OATS GRAMA	14.00
BROMUS KALMII CAREX MOLESTA	PRAIRIE BROME FIELD OVAL SEDGE	10.00 0.250
ELYMUS CANADENSIS	CANADA WILD RYE	15.25
KOELERIA CRISTATA	JUNE GRASS	0.500
SCHIZACHYRIUM SCOPARIUM	LITTLE BLUESTEM	31.00
SPOROBOLUS HETEROLEPIS	PRAIRIE DROPSEED	1.000
FORBS		
ALLIUM CERNUUM	NODDING WILD ONION	0.250
AMORPHA CANESCENS ANEMONE CYLINDRICA	LEADPLANT THIMBLEWEED	1.000 0.200
AQUILEGIA CANADENSIS	WILD COLUMBINE	0.250
ASCLEPIAS TUBEROSA	BUTTERFLY WEED	3.000
COREOPSIS LANCEOLATA	LANCE-LEAF COREOPSIS	4.000
HELIANTHUS OCCIDENTALIS	WESTERN SUNFLOWER	0.500
LIATRIS ASPERA	ROUGH BLAZING STAR	0.600
LUPINUS PERNNIS	LUPINE	4.000
MONARDA FISTULOSA	BERGAMOT	1.750
MONARDA PUNCTATA	HORSEMINT	2.000
PENSTEMON DIGITALIS	FOXGLOVE BEARDTONGE	2.000
PENSTEMON HIRSUTUS	HAIRY BEARDTONGUE	0.300
PYCNANTHEMUM VIRGINIANUM	MOUNTAIN MINT	1.000
RATIBIDA PINNATA	YELLOW CONEFLOWER	4.000
RUDBECKIA HIRTA	BLACK EYED SUSAN	4.000
SOLIDAGO RIGIDA	STIFF GOLDENROD	1.500
SOLIDAGO SPECIOSA	SHOWY GOLDENROD	0.500
SYMPHYOTRICHUM ERICOIDES	HEATH ASTER	0.250
SYMPHYOTRICHUM LAEVE	SMOOTH BLUE ASTER	1.000
TRADESCANTIA OHIENSIS	COMMON SPIDERWORT	2.000
VERBENA STRICTA	HOARY VERVAIN	4.000
	TOTAL	470.1









C-10 NOT TO SCALE





**OXBOW RESTORATION** PROJECT-PHASE III

DEARBORN, WAYNE COUNTY, **MICHIGAN** 





FOR BIDDING	10-17
100% DESIGN	11-07-14
PERMIT APPLICATIO 75% DESIGN	N 9-12-14 8-12-14
	0825 ECT NUMBER
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SHEET TITLE

**REVEGETATION DETAILS** 

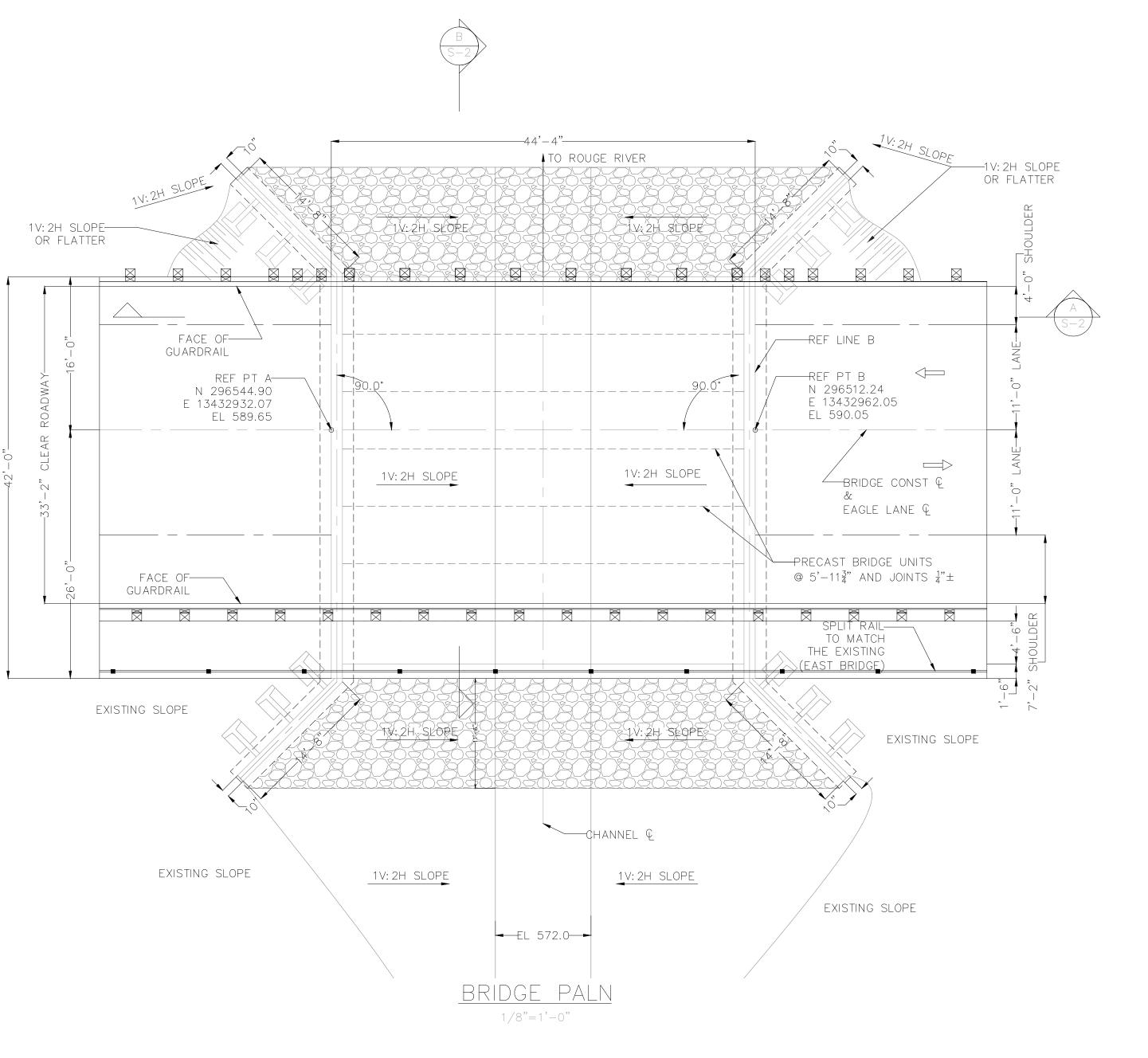
SCALE: AS SHOWN

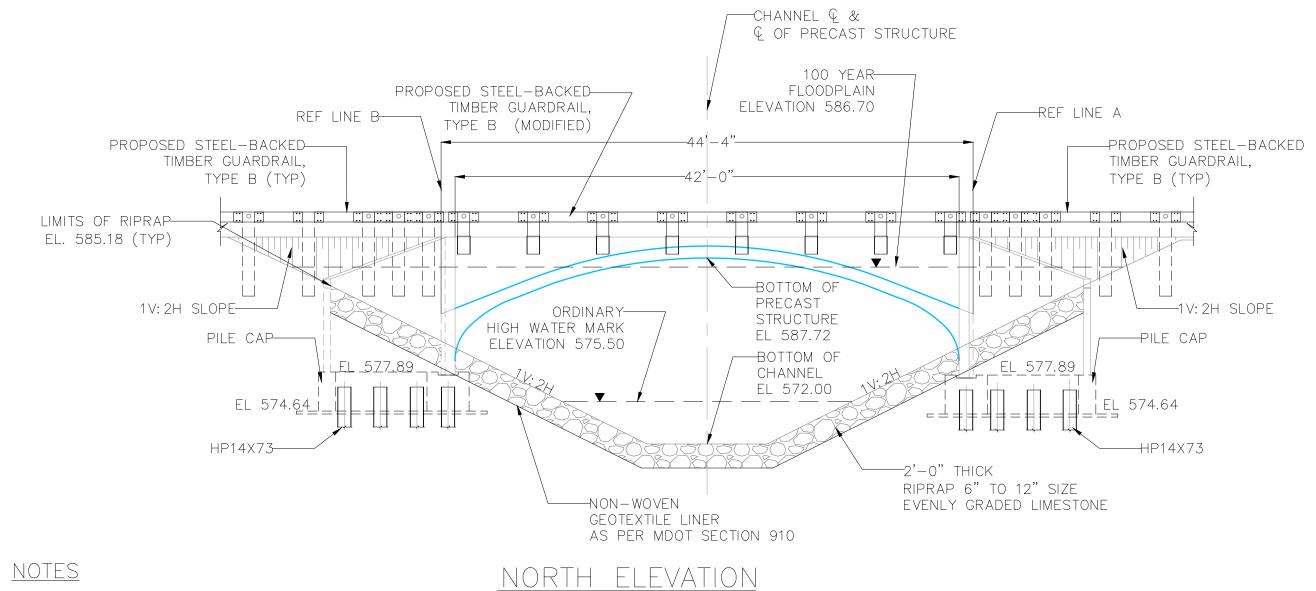
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3 WORKING DAYS
BEFORE YOU DIG

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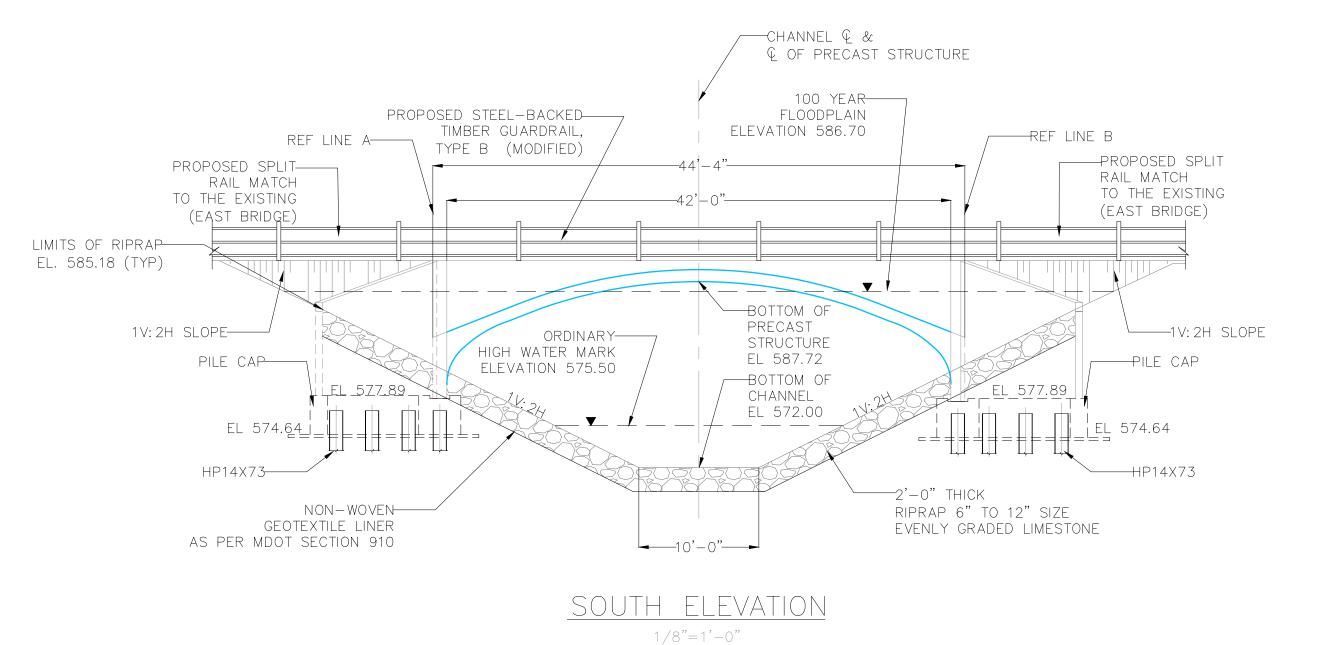
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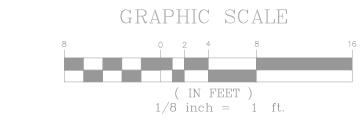




1/8"=1'-0" A. WATER PROOFING ON TOP OF PRECAST UNIT JOINTS SHALL BE AS PER TYPICAL JOINT SEAL DETAIL IN SHEET S-6. B. IF THE DISTANCE BETWEEN TOP OF ROADWAY AND TOP OF BRIDGE PRECAST SEGMENTS IS LESS

THAN 4'-9", USE CONCRETE ANCHOR FOR SHORT





3 WORKING DAYS BEFORE YOU DIG CALL MISS DIG 1-800-482-7171









### **OXBOW RESTORATION** PROJECT-PHASE III

DEARBORN, WAYNE COUNTY, **MICHIGAN** 





FOR BIDDING	<u>07-17</u>
100% DESIGN	<u>11-07-14</u>
PERMIT APPLICATION	<u>9-12-14</u>
75% DESIGN	8-12-14

SHEET TITLE

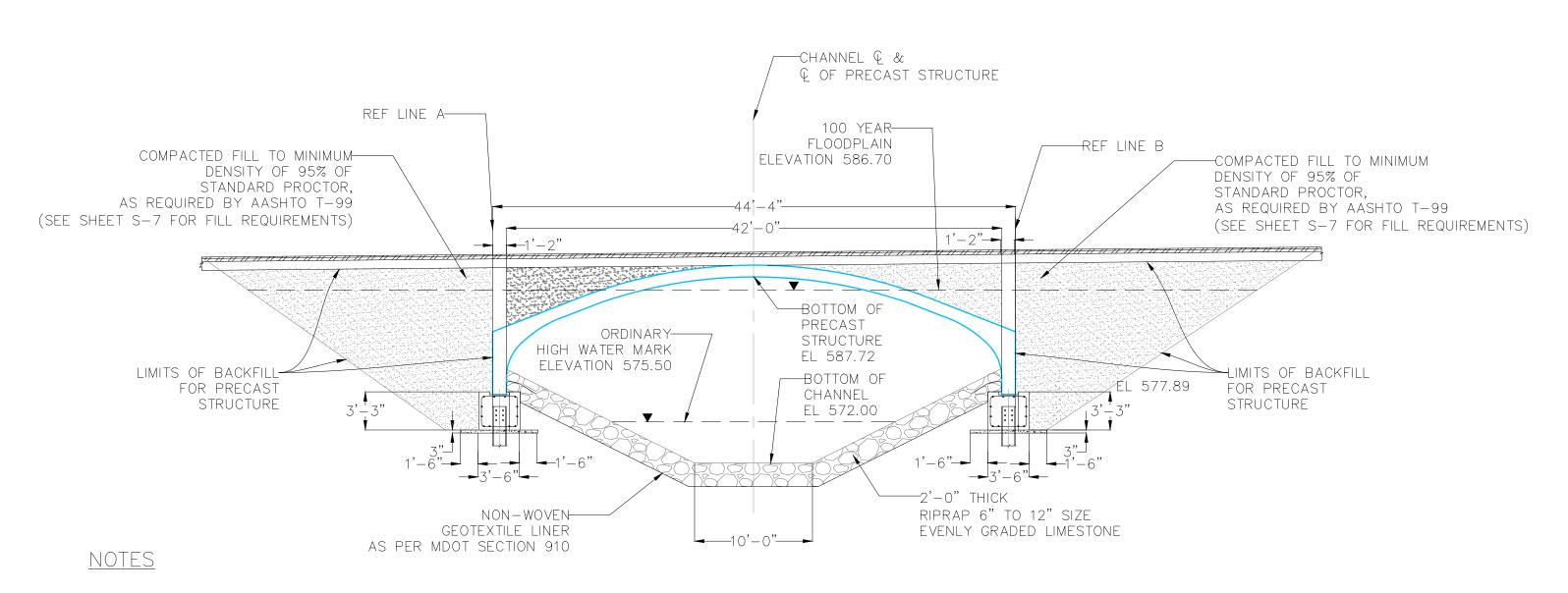
AAB DESIGNED BY

**BRIDGE PLAN & ELEVATIONS** 

AS SHOWN

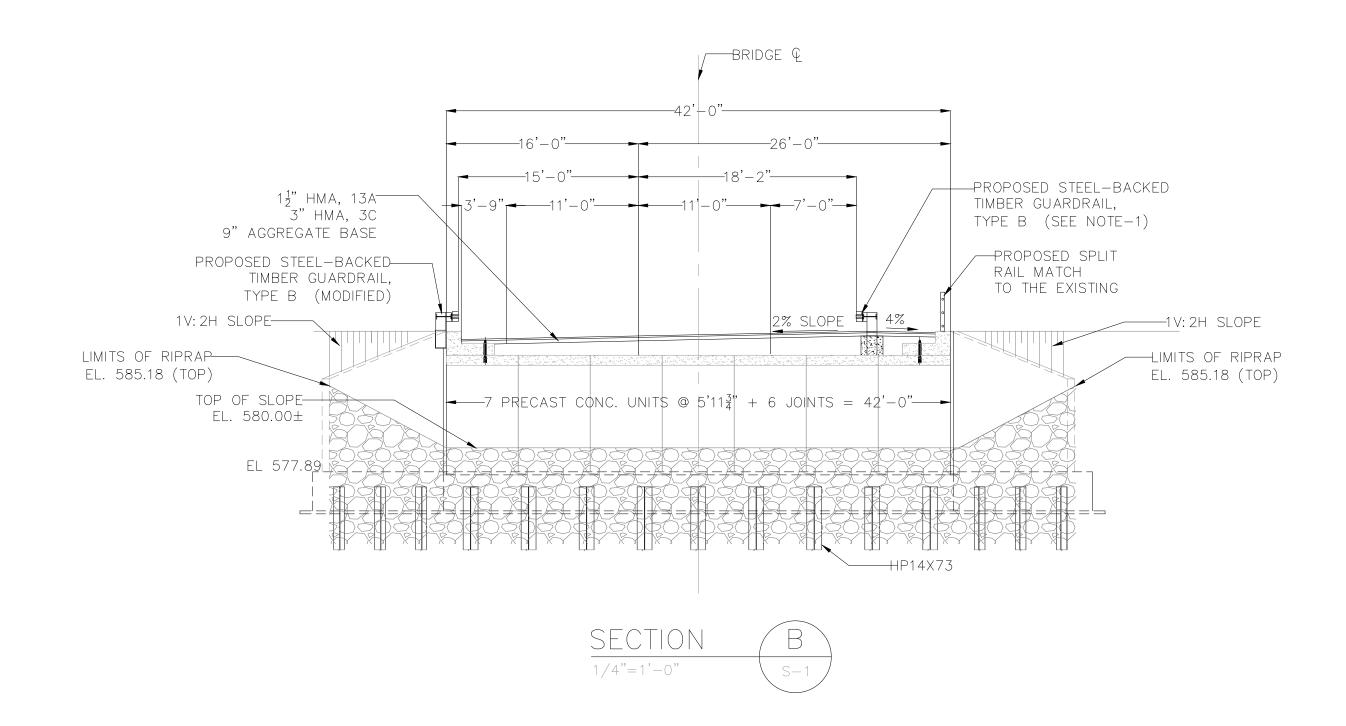
SHEET NUMBER Q

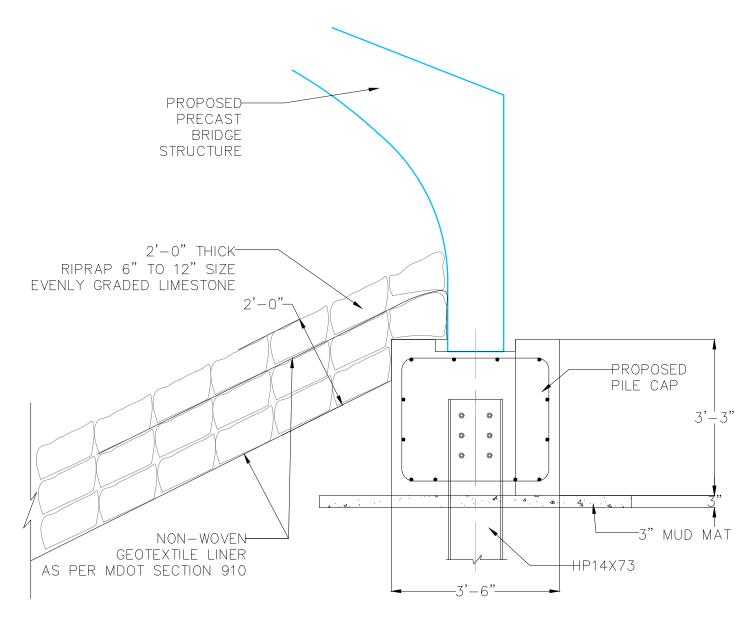
**S-1** 



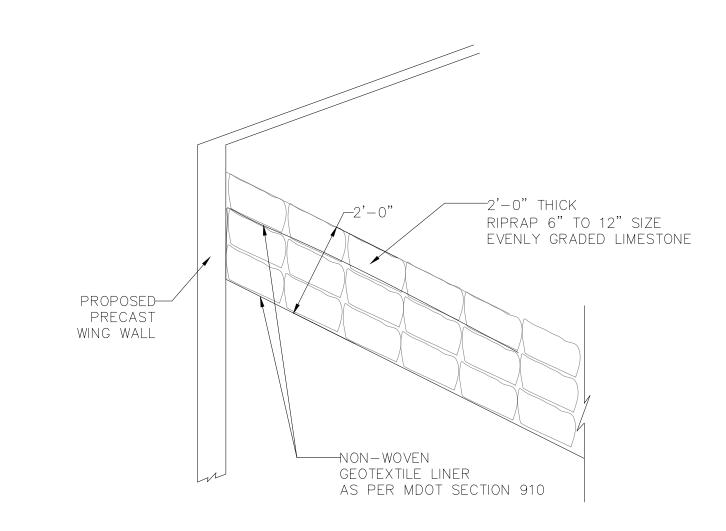
A. EXCAVATION PLAN FOR BRIDGE SUBSTRUCTURE SHALL BE SUBMITTED BY THE CONTRACTOR PRIOR TO EXCAVATION FOR ENGINEER APPROVAL.



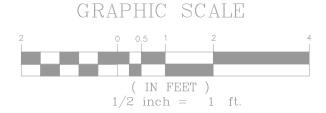


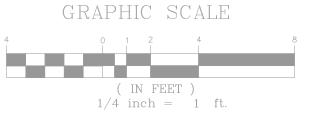


RIPRAP END DETAIL AT BRIDGE (TYP) 1/2"=1'-0"



RIPRAP END DETAIL AT WING WALL (TYP) 1/2"=1'-0"





3 WORKING DAYS BEFORE YOU DIG CALL MISS DIG 1-800-482-7171











## **OXBOW RESTORATION** PROJECT-PHASE III

DEARBORN, **WAYNE COUNTY, MICHIGAN** 





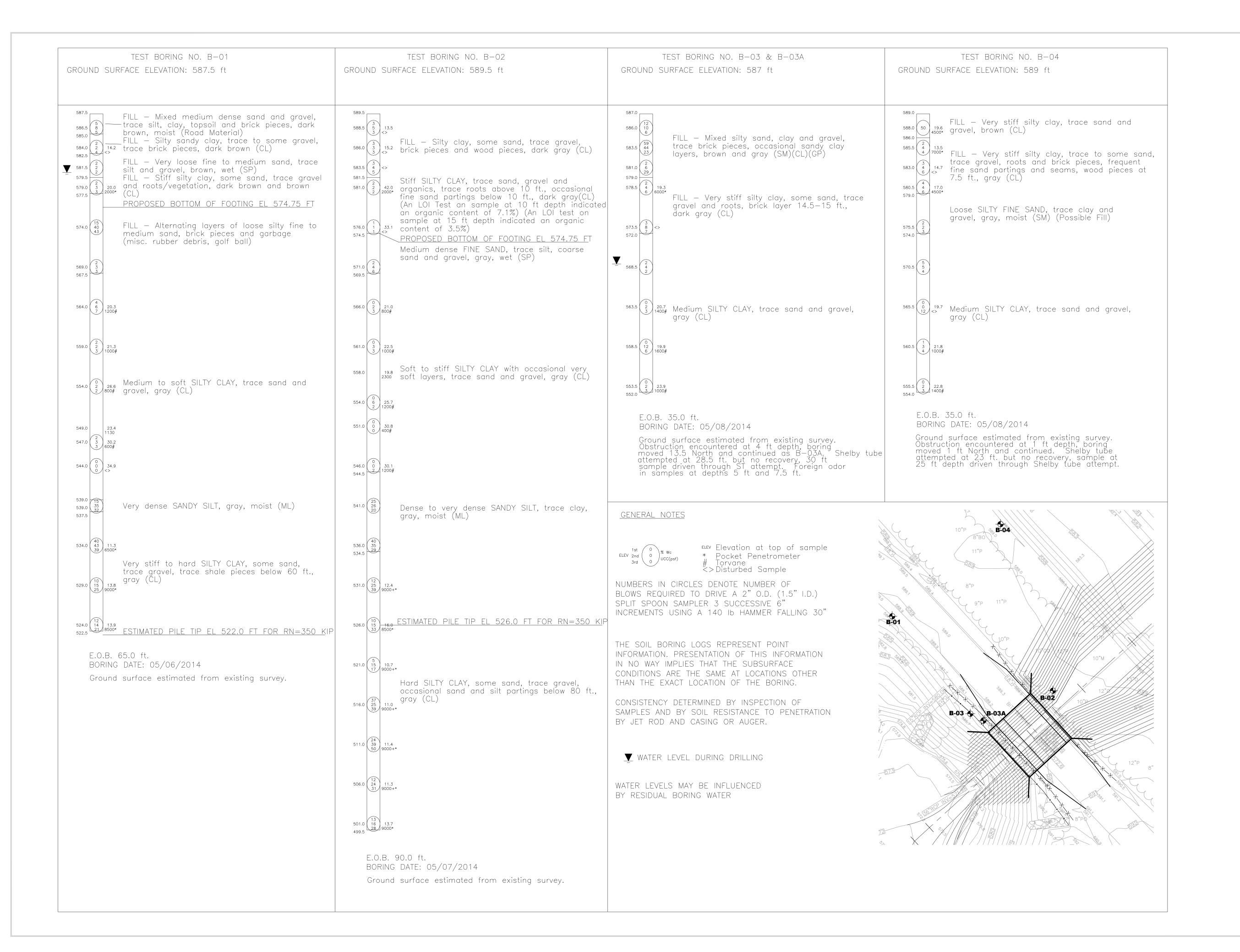
FOR BIDDING	07-17
100% DESIGN	11-07-14
PERMIT APPLICATION	ON 9-12-14
75% DESIGN	<u>8-12-14</u>
	0825 ECT NUMBER
AAB DESIGNED BY	CHECKED BY
AAB/PFH DRAWN BY	<b>JOM</b> APPROVED BY

SHEET TITLE

**BRIDGE SECTIONS** 

AS SHOWN













DEARBORN, WAYNE COUNTY, MICHIGAN





FOR BIDDING	10-17	
100%	11-07-1	
PERMIT APPLICATION	<u>09-16-1</u>	
75% DESIGN	0 <u>8-06-1</u>	
T30825 ECT PROJECT NUMBER CS MM		
DESIGNED BY	CHECKED BY	
CS DRAWN BY	APPROVED BY	

SHEET TITLE

**BORING LOGS** 

AS SHOWN

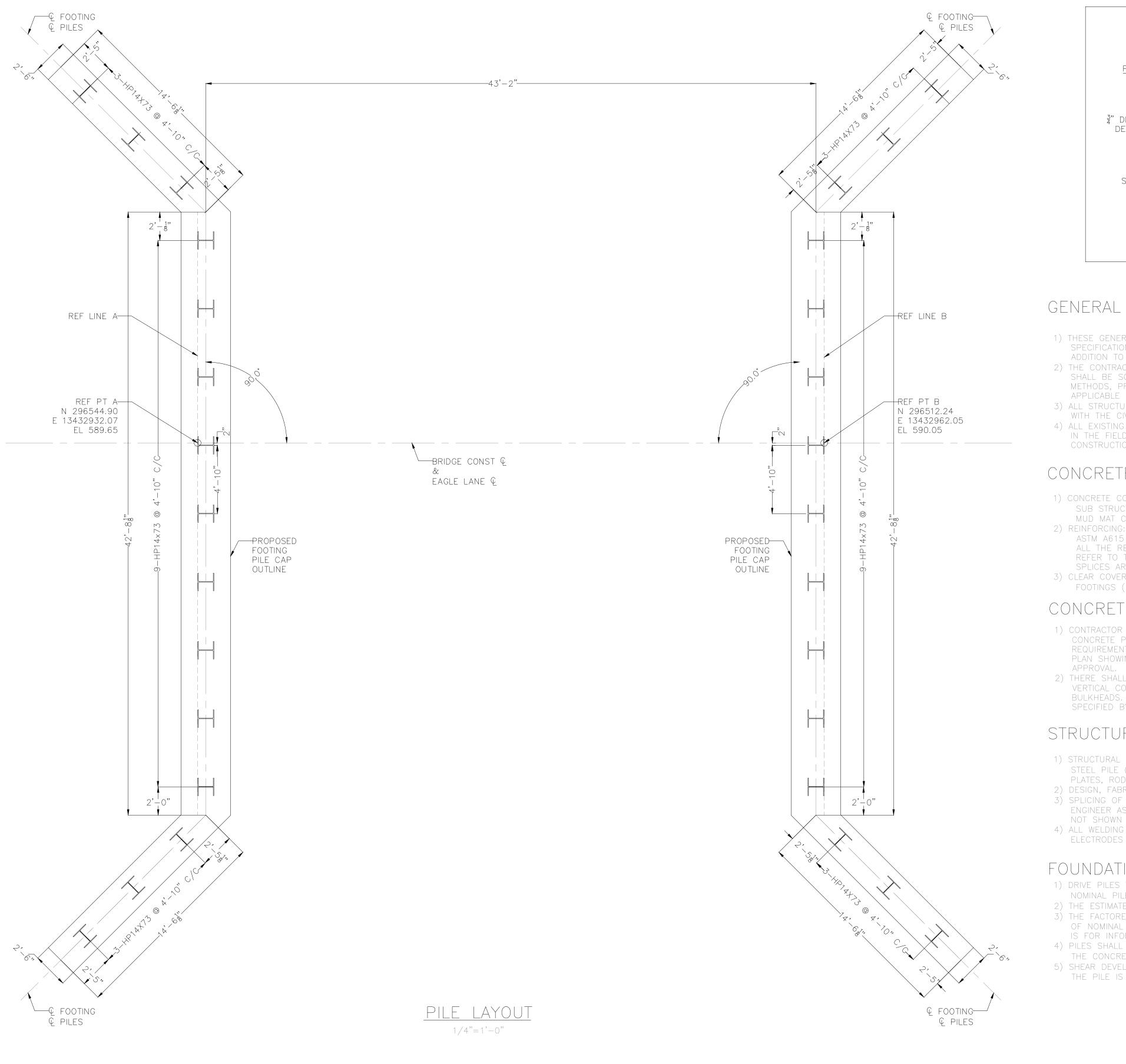
NORTH

3 WORKING DAYS

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GRAPHIC SCALES

( IN FEET )

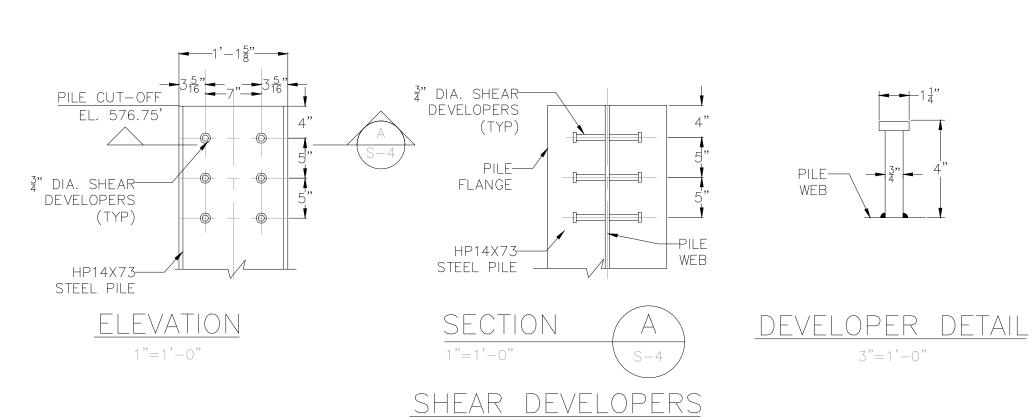
1/4 inch = 1 ft.

GRAPHIC SCALES

0 0.25 0.5 1

( IN FEET )

1 inch = 1 ft.



#### GENERAL NOTES:

- 1) THESE GENERAL NOTES ARE NOT INTENDED TO REPLACE SPECIFICATIONS. SEE SPECIFICATIONS FOR REQUIREMENTS IN ADDITION TO GENERAL NOTES.
- 2) THE CONTRACTOR SHALL SUPERVISE AND DIRECT WORK AND SHALL BE SOLELY RESPONSIBLE FOR ALL CONSTRUCTION MEANS. METHODS, PROCEDURES, TECHNIQUES, AND SEQUENCE. ALL APPLICABLE SAFETY REGULATIONS TO BE STRICTLY FOLLOWED.
- 3) ALL STRUCTURAL DRAWINGS SHALL BE USED IN CONJUNCTION WITH THE CIVIL DRAWINGS AND SPECIFICATIONS.
- 4) ALL EXISTING INFORMATION AND DIMENSIONS SHALL BE VERIFIED IN THE FIELD BY THE CONTRACTOR PRIOR TO FABRICATION AND CONSTRUCTION.

#### CONCRETE/REINFORCING STEEL:

- 1) CONCRETE COMPRESSIVE STRENGTH IN 28 DAYS: - 4000 PSI
- MUD MAT CONCRETE
- GRADE 60. ALL THE REINFORCEMENT SHALL BE EPOXY COATED AS PER ASTM A934. REFER TO THE DRAWINGS FOR REINFORCING LAP REQUIREMENTS, WHERE LAP SPLICES ARE NOT SHOWN, LAP PER ACI 318 OR CRSI STANDARDS.
- 3) CLEAR COVER FROM FACE OF CONCRETE: FOOTINGS (MINIMUM)

#### CONCRETE CONSTRUCTION JOINTS:

- 1) CONTRACTOR SHALL PROVIDE NECESSARY CONSTRUCTION JOINTS IN MONOLITHIC CONCRETE POURS SO THAT THE QUALITY OF PLACEMENT AND FINISH MEETS THE REQUIREMENTS OF PLANS AND SPECIFICATIONS. THE CONTRACTOR SHALL SUBMIT A
- 2) THERE SHALL BE NO HORIZONTAL CONSTRUCTION JOINTS IN CONCRETE POURS. ALL VERTICAL CONSTRUCTION JOINTS IN SLABS AND BEAMS SHALL BE MADE WITH BULKHEADS. ADDITIONAL REINFORCING AT CONSTRUCTION JOINTS SHALL BE AS

#### STRUCTURAL STEEL:

- 1) STRUCTURAL STEEL:
- STEEL PILE (HP SECTIONS)
- ASTM A992, GRADE 50, FY = 50 KSI PLATES, RODS, AND BARS - A36, FY = 36 KSI
- 2) DESIGN, FABRICATION, AND ERECTION: AISC MANUAL OF STEEL CONSTRUCTION, ASD/LRFD.
- 3) SPLICING OF STRUCTURAL STEEL MEMBERS IS PROHIBITED WITHOUT PRIOR APPROVAL OF THE ENGINEER AS TO LOCATION AND TYPE OF SPLICE TO BE MADE. ANY MEMBER HAVING A SPLICE
- NOT SHOWN AND DETAILED ON SHOP DRAWINGS WILL BE REJECTED. 4) ALL WELDING SHALL CONFIRM TO THE AMERICAN WELDING SOCIETY CODE. USE E70 SERIES
- ELECTRODES FOR ALL STRUCTURAL STEEL WELDS.

#### FOUNDATION:

GRAPHIC SCALES

( IN FEET ) 3 inch = 1 ft.

- 1) DRIVE PILES TO A NOMINAL PILE DRIVING RESISTANCE NOT LESS THAN 60 TONS. DETERMINE
- NOMINAL PILE DRIVING RESISTANCE (Rndr) USING DYNAMIC TESTING WITH SIGNAL MATCHING. 2) THE ESTIMATED PILE LENGTH IS BASED ON STATIC ANALYSIS.
- 3) THE FACTORED PILE RESISTANCE AVAILABLE TO RESIST ALL FACTORED LOADS IS EQUAL TO 65% OF NOMINAL PILE DRIVING RESISTANCE THAT IS REDUCED BY THE LOSS DUE TO SCOUR. THIS
- IS FOR INFORMATION ONLY.
- 4) PILES SHALL BE DRIVEN TO SUCH ACCURACY THAT THE TOP OF PILE TO BE EMBEDDED IN THE CONCRETE SHALL BE WITHIN 2" OF THE ACTUAL LOCATION SHOWN IN THE DRAWING.
- 5) SHEAR DEVELOPERS SHALL BE WELDED TO THE TOP OF THE PILE AFTER THE INSTALLATION OF
- THE PILE IS COMPLETED, AS SHOWN IN THE DRAWING, S-4.



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# **OXBOW RESTORATION** PROJECT-PHASE III

DEARBORN. WAYNE COUNTY, **MICHIGAN** 





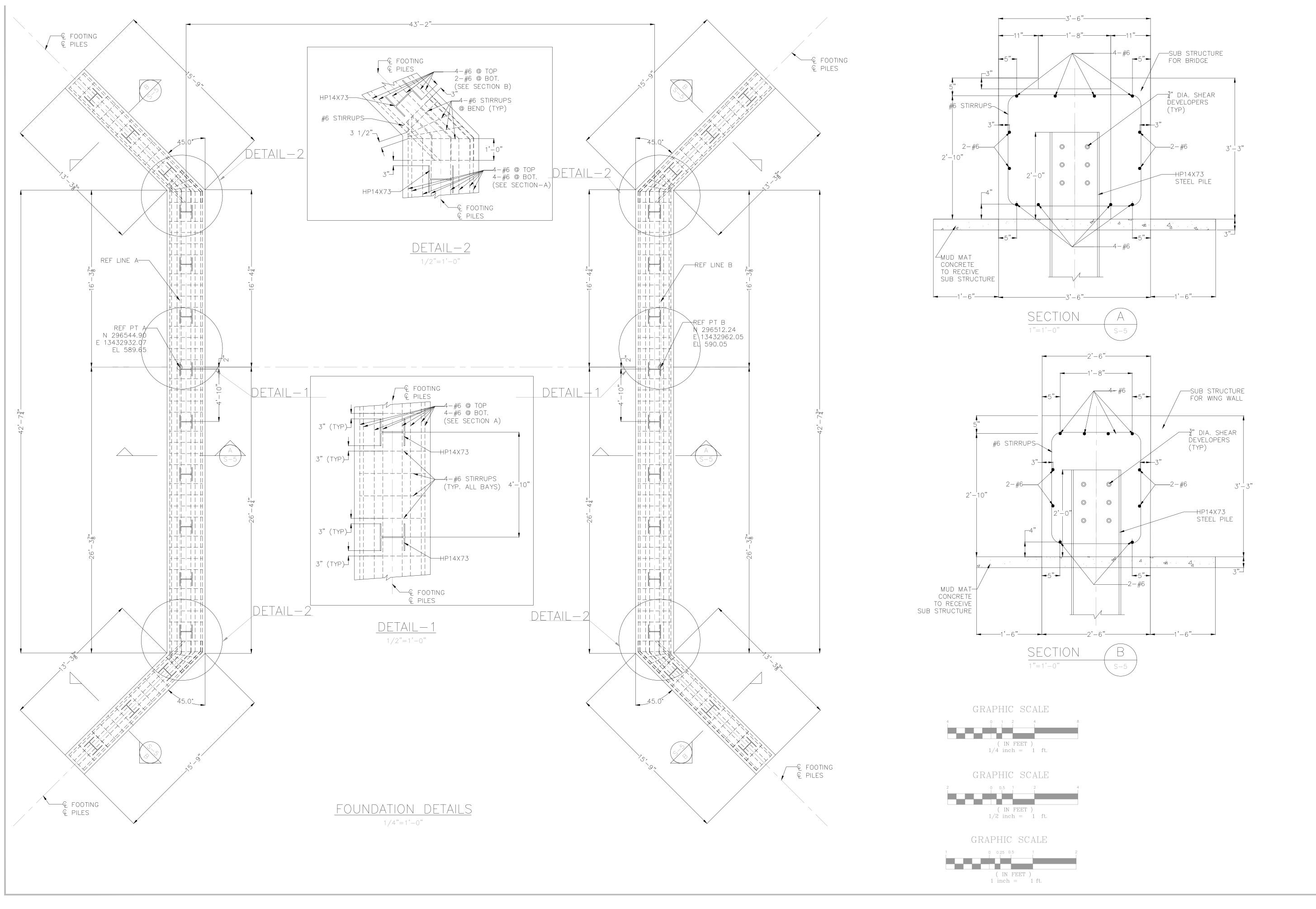
FOR BIDDING	07-17
100% DESIGN	11-07-14
PERMIT APPLICATIO	<u>9-12-14</u>
75% DESIGN	8-12-14
	<b>0825</b> ECT NUMBER
AAB DESIGNED BY	AAB CHECKED BY
AAB/PFH	JOM
DRAWN BY	APPROVED BY

PILE LAYOUT

SHEET TITLE

AS SHOWN













DEARBORN, WAYNE COUNTY, MICHIGAN





FOR BIDDING	07-17
100% DESIGN	11-07-1
PERMIT APPLICATION	ON 9-12-14
75% DESIGN	8-12-14
	0825 ECT NUMBER
AAB DESIGNED BY	AAB CHECKED BY
AAB/PFH DRAWN BY	JOM APPROVED BY

SHEET TITLE

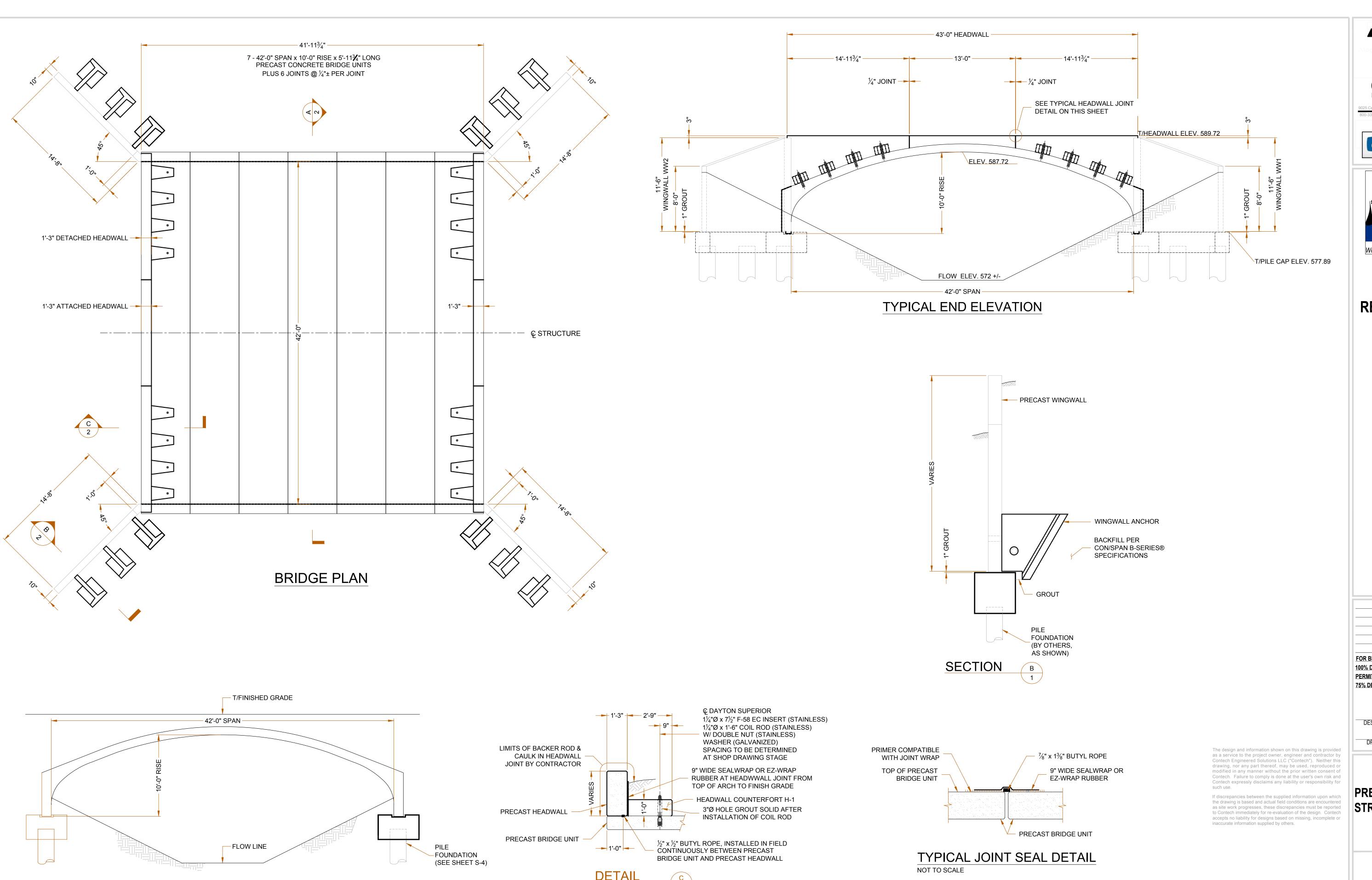
FOUNDATION DETAILS

AS SHOWN

NORTH

B

**S-5** 



SECTION

2200 Commonwealth Boulevard, Suite 300 Ann Arbor, Michigan 48105 Phone: 734.769.3004 Fax: 734.769.31664







# **OXBOW RESTORATION** PROJECT-PHASE III

DEARBORN, WAYNE COUNTY, **MICHIGAN** 





07-17 FOR BIDDING <u>11-07-14</u> 100% DESIGN 9-12-14 PERMIT APPLICATION <u>8-12-14</u> 75% DESIGN <u>130825</u> ECT PROJECT NUMBER

AAB AAB
DESIGNED BY CHECKED BY

JOM APPROVED BY

SHEET TITLE

PRECAST CONCRETE

STRUCTURE DETAILS

AS SHOWN

3 WORKING DAYS

1-800-482-7171

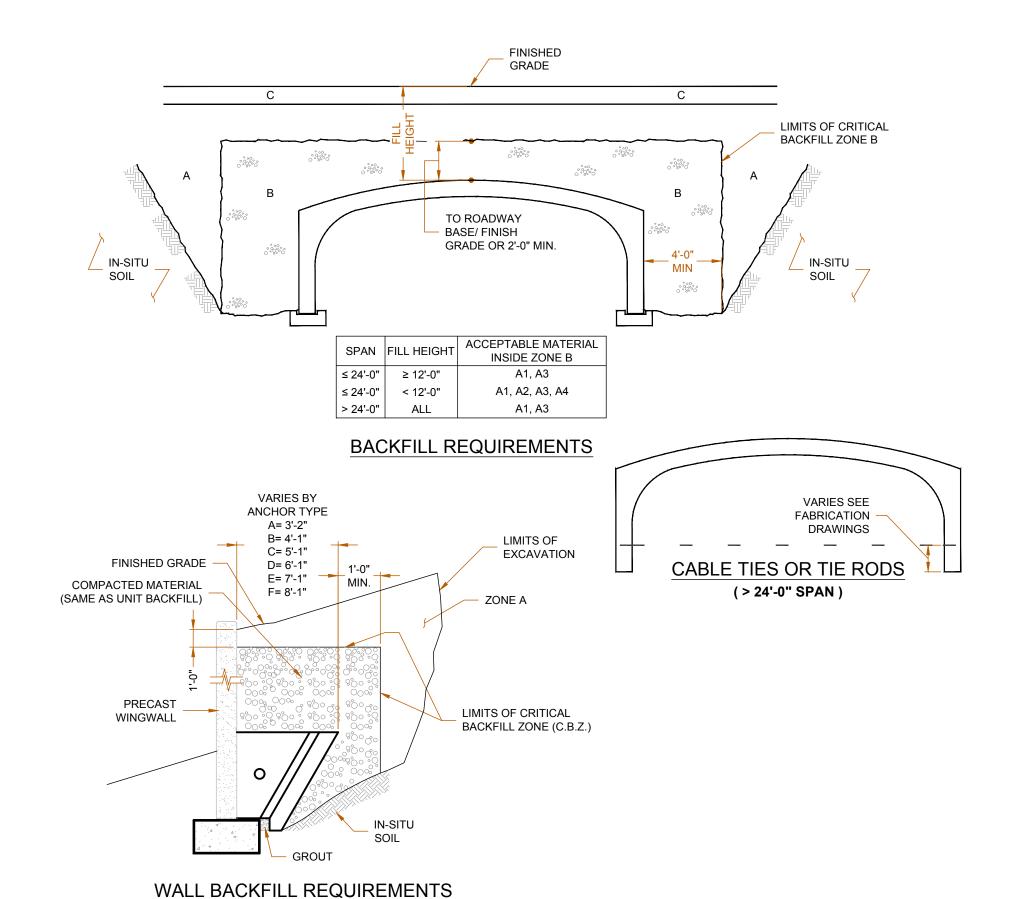
**BEFORE YOU DIG** CALL MISS DIG

SHEET NUMBER **S-6** 

B

#### ACCEPTABLE SOILS FOR USE IN ZONE B BACKFILL

TYPICAL USCS	AASHTO		PERCENT PASSING US SIEVE NO.		CHARACTER OF FRACTION PASSING NO. 40 SIEVE		OOU DEODIDION	
MATERIALS GR	GROUP		#10	#40	#200	LIQUID LIMIT	PLASTICITY INDEX	SOIL DESRIPTION
GW, GP, SP	A1	A-1a	50 MAX	30 MAX	15 MAX		6 MAX	LARGELY GRAVEL BUT CAN INCLUDE SAND AND FINES
GM, SW, SP, SM	AI	A-1b		50 MAX	25 MAX		6 MAX	GRAVELLY SAND OR GRADED SAND, MAY INCLUDE FINES
GM, SM, ML, SP, GP	A2	A-2-4			35 MAX	40 MAX	10 MAX	SANDS, GRAVELS WITH LOW- PLASTICITY SILT FINES
SC, GC, GM	AZ	A-2-5			35 MAX	41 MIN	10 MAX	SANDS, GRAVELS WITH PLASTIC SILT FINES
SP, SM, SW	А3			51 MIN	10 MAX		NON- PLASTIC	FINE SANDS
ML, SM, SC	A4				36 MIN	40 MAX	10 MAX	LOW-COMPRESSIBILTY SILTS



#### NOTES

#### PRECAST BRIDGE SYSTEM:

- 1. PRIOR TO CONSTRUCTION, CONTRACTOR MUST VERIFY ALL ELEVATIONS.
- 2. THIS ITEM SHALL BE A PRECAST BRIDGE SYSTEM, CON/SPAN® BRIDGE SYSTEM OR APPROVED EQUAL, THAT INCLUDES THE PRECAST REINFORCED CONCRETE ARCH CULVERT UNITS, PRECAST REINFORCED WINGWALLS, AND PRECAST REINFORCED HEADWALLS. PAYMENT SHALL INCLUDE FURNISHING AND INSTALLING A COMPLETE AND FUNCTIONAL STRUCTURE WHICH SHALL INCLUDE ALL LABOR, MATERIALS, EXCAVATION, BACKFILLING AND ALL INCIDENTALS REQUIRED TO COMPLETE THIS ITEM IN A SATISFACTORY AND WORKMANLIKE MANNER, UNLESS SEPARATELY ITEMIZED IN THE PLANS.
- 3. THE BRIDGE CULVERT STRUCTURES SHALL BE PRECAST CONCRETE ARCH STRUCTURES AS SHOWN IN THE DRAWINGS. THESE ARE BURIED, SOIL-INTERACTION STRUCTURES THAT RELY ON THE SOIL, INCLUDING A CRITICAL BACKFILL ZONE OF MATERIAL, FOR THEIR PERFORMANCE.
- 4. THE PRECAST CONCRETE ARCH SUPPLIER MUST ATTEND THE PRE-BID MEETING.
- 5. THE PRECAST CONCRETE ARCH SUPPLIER MUST PROVIDE A FIELD TECHNICAL REPRESENTATIVE THAT IS A REGISTERED PROFESSIONAL ENGINEER ONSITE DURING THE DELIVERY AND INSTALLATION OF THE PRECAST BRIDGE SYSTEM.
- 6. THE FORMWORK UTILIZED IN THE MANUFACTURE OF THE PRECAST CONCRETE ARCH UNITS MUST BE OWNED AND REGULARLY MAINTAINED BY THE PRECAST ARCH CONCRETE PROVIDER.
- 7. BECAUSE OF THE NATURE OF THESE SOIL-INTERACTION STRUCTURES, THE PRECAST CONCRETE ARCH PROVIDER MUST PROVIDE ONE OF THE FOLLOWING:
  - (a) PROVIDE AT LEAST TWO (2) INDEPENDENTLY VERIFIED FULL SCALE LOAD TEST THAT CONFIRM THE PROPOSED DESIGN METHODOLOGY OF THE THREE SIDED ARCH TOPPED STRUCTURE, OR
  - (b) PROVIDE THIRD PARTY DOCUMENTATION VERIFYING ANALYSIS AND DESIGN METHODOLOGY AGREES WITH THE RESULTS OF CURRENT FULL SCALE LOAD TESTS, UNLESS THE FINITE ELEMENT PROGRAM CANDE DEVELOPED BY FHWA IS USED.
- 8. USE OF ANY OTHER PRECAST STRUCTURE WITH THIS DESIGN AND THESE DRAWINGS VOIDS ANY CERTIFICATION OF THIS DESIGN AND WARRANTY. THE ENGINEER ASSUMES NO LIABILITY FOR DESIGN OF ANY ALTERNATE OR SIMILAR TYPE STRUCTURES ASSOCIATED WITH THIS DESIGN. THE CONTRACTOR MAY SUBMIT ALTERNATE DESIGNS FOR THE APPROVAL OF THE ENGINEER AND THE OWNER.
- 9. THE PRECAST CONCRETE ARCH BRIDGE CULVERTS MUST BE PROVIDED BY A SUPPLIER THAT HAS A MINIMUM TWO (2) REGISTERED PROFESSIONAL ENGINEERS ON STAFF THAT ARE DEDICATED TO THE DESIGN OF THESE TYPES OF STRUCTURES. SUPPLIER MUST PROVIDE THESE NAMES, P.E. LICENSE NUMBERS AND DATES OF HIRE.
- 10. THE PRECAST CONCRETE ARCH PROVIDER MUST PROVIDE EVIDENCE OF FIVE (5) PRECAST ARCH BRIDGES OF SIMILAR SPAN AND RISE INSTALLED IN THE STATE OF MICHIGAN IN THE LAST THREE YEARS. PROVIDED INFORMATION MUST INCLUDE SPAN, RISE, LENGTH OF STRUCTURE, DESIGN LOADING, AND DATE OF INSTALLATION.

#### **DESIGN DATA**

DESIGN LOADING:

BRIDGE UNITS: HS-20 HEADWALLS: EARTH PRESSURE + LIVE LOAD IMPACT WINGWALLS: EARTH PRESSURE + LIVE LOAD SURCHARGE DESIGN FILL HEIGHT: 1'-0" MIN TO 1'-6" MAX FROM TOP OF CROWN TO TOP OF PAVEMENT

#### **MATERIALS**

PRECAST UNITS SHALL BE CONSTRUCTED AND INSTALLED IN ACCORDANCE WITH CON/SPAN® SPECIFICATIONS.

Alliance of Rouge Communities

Applied Science, Inc.

2200 Commonwealth Boulevard, Suite 300

Ann Arbor, Michigan 48105 Phone: 734.769.3004

Fax: 734.769.31664

**OURS TO PROTECT** Working together, restoring the river

### **OXBOW RESTORATION PROJECT-**PHASE III

DEARBORN, WAYNE COUNTY, **MICHIGAN** 





07-17 FOR BIDDING 11-07-14 100% DESIGN 9-12-14 PERMIT APPLICATION 75% DESIGN <u>8-12-14</u>

ECT PROJECT NUMBER

SHEET TITLE

PRECAST CONCRETE STRUCTURE DETAILS

AS SHOWN

SHEET NUMBER B **S-7** 

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#### GENERAL SPECIFICATIONS FOR MANUFACTURE AND INSTALLATION OF CON/SPAN® BRIDGE SYSTEMS

TYPE - THIS WORK SHALL CONSIST OF FURNISHING AND CONSTRUCTING A CON/SPAN® BRIDGE SYSTEM IN ACCORDANCE WITH THESE SPECIFICATIONS AND IN REASONABLY CLOSE CONFORMITY WITH THE LINES, GRADES, DESIGN AND DIMENSIONS SHOWN ON THE PLANS OR AS ESTABLISHED BY THE ENGINEER. IN SITUATIONS WHERE TWO OR MORE SPECIFICATIONS APPLY TO THIS WORK, THE MOST STRINGENT

REQUIREMENTS SHALL GOVERN. 1.2. DESIGNATION - PRECAST REINFORCED CONCRETE CON/SPAN® BRIDGE UNITS MANUFACTURED IN ACCORDANCE WITH THIS SPECIFICATION SHALL BE DESIGNATED BY SPAN AND RISE PRECAST REINFORCED CONCRETE WINGWALLS AND HEADWALLS MANUFACTURED IN ACCORDANCE WITH THIS SPECIFICATION SHALL BE DESIGNATED BY LENGTH, HEIGHT, AND DEFLECTION ANGLE. PRECAST REINFORCED CONCRETE EXPRESS™ FOUNDATION UNITS MANUFACTURED IN ACCORDANCE WITH THIS SPECIFICATION SHALL BE DESIGNATED BY LENGTH, HEIGHT AND

2.1. SPECIFICATIONS - THE PRECAST ELEMENTS ARE DESIGNED IN ACCORDANCE WITH THE "STANDARD SPECIFICATIONS FOR HIGHWAY BRIDGES" 17TH EDITION, ADOPTED BY THE AMERICAN ASSOCIATION OF STATE HIGHWAY AND TRANSPORTATION OFFICIALS, 2002. A MINIMUM OF ONE FOOT OF COVER ABOVE THE CROWN OF THE BRIDGE UNITS IS REQUIRED IN THE INSTALLED CONDITION. (UNLESS NOTED OTHERWISE ON THE SHOP DRAWINGS AND DESIGNED ACCORDINGLY.)

3.1. CONCRETE - THE CONCRETE FOR THE PRECAST ELEMENTS SHALL BE AIR-ENTRAINED WHEN INSTALLED IN AREAS SUBJECT TO FREEZE-THAW CONDITIONS, COMPOSED OF PORTLAND CEMENT, FINE AND COARSE AGGREGATES, ADMIXTURES AND WATER AIR-ENTRAINED CONCRETE SHALL CONTAIN 6 + 2 PERCENT AIR. THE AIR- ENTRAINING ADMIXTURE SHALL CONFORM TO AASHTO M154. THE MINIMUM CONCRETE COMPRESSIVE STRENGTH SHALL BE AS SHOWN ON THE SHOP 3.1.1. PORTLAND CEMENT - SHALL CONFORM TO THE

REQUIREMENTS OF ASTM SPECIFICATIONS C150-TYPE , TYPE II, OR TYPE III CEMENT 3.1.2. COARSE AGGREGATE - SHALL CONSIST OF STONE HAVING A MAXIMUM SIZE OF 1 INCH. AGGREGATE SHALL MEET

REQUIREMENTS FOR ASTM C33. 3.1.3. WATER REDUCING ADMIXTURE - THE MANUFACTURER MAY SUBMIT, FOR APPROVAL BY THE ENGINEER, A WATER-REDUCING ADMIXTURE FOR THE PURPOSE OF INCREASING WORKABILITY AND REDUCING THE WATER

REQUIREMENT FOR THE CONCRETE. 3.1.4. CALCIUM CHLORIDE - THE ADDITION TO THE MIX OF CALCIUM CHLORIDE OR ADMIXTURES CONTAINING

CALCIUM CHLORIDE WILL NOT BE PERMITTED. 3.1.5. MIXTURE - THE AGGREGATES, CEMENT AND WATER SHALL BE PROPORTIONED AND MIXED IN A BATCH MIXER TO PRODUCE A HOMOGENEOUS CONCRETE MEETING THE STRENGTH REQUIREMENTS OF THIS SPECIFICATION. THE PROPORTION OF PORTLAND CEMENT IN THE MIXTURE SHALL NOT BE LESS THAN 564 POUNDS (6 SACKS) PER CUBIC YARD OF CONCRETE.

3.2. STEEL REINFORCEMENT 3.2.1. THE MINIMUM STEEL YIELD STRENGTH SHALL BE 60,000 PSI, UNLESS OTHERWISE NOTED ON THE SHOP DRAWINGS. 3.2.2. ALL REINFORCING STEEL FOR THE PRECAST ELEMENTS SHALL BE FABRICATED AND PLACED IN ACCORDANCE WITH THE DETAILED SHOP DRAWINGS SUBMITTED BY THE

3.2.3. REINFORCEMENT SHALL CONSIST OF WELDED WIRE FABRIC CONFORMING TO ASTM SPECIFICATION A 185 OR A 497, OR DEFORMED BILLET STEEL BARS CONFORMING TO ASTM SPECIFICATION A 615, GRADE 60, LONGITUDINAL DISTRIBUTION REINFORCEMENT MAY CONSIST OF WELDED WIRE FABRIC OR DEFORMED BILLET-STEEL BARS. 3.3. STEEL HARDWARE

3.3.1.BOLTS AND THREADED RODS FOR WINGWALL CONNECTIONS SHALL CONFORM TO ASTM A 307. NUTS SHALL CONFORM TO AASHTO M292 (ASTM A194) GRADE 2H. ALL BOLTS, THREADED RODS AND NUTS USED IN WINGWALL CONNECTIONS SHALL BE MECHANICALLY ZINC COATED IN ACCORDANCE WITH ASTM B695 CLASS 50. 3.3.2. STRUCTURAL STEEL FOR WINGWALL CONNECTION PLATES

AND PLATE WASHERS SHALL CONFORM TO AASHTO M 270 (ASTM A 709) GRADE 36 AND SHALL BE HOT DIP GALVANIZED AS PER AASHTO M111 (ASTM A123) 3.3.3.INSERTS FOR WINGWALLS SHALL BE 1" DIAMETER

MANUFACTURED BY DAYTON SUPERIOR CONCRETE ACCESSORIES, MIAMISBURG, OHIO, (800) 745-3700 AND SHALL BE MECHANICALLY ZINC COATED IN ACCORDANCE WITH ASTM B695 CLASS 50. 3.3.4. FERRULE LOOP INSERTS SHALL BE F-64 FERRULE LOOP

INSERTS AS MANUFACTURED BY DAYTON SUPERIOR CONCRETE ACCESSORIES, MIAMISBURG, OHIO, (800) 3.3.5. HOOK BOLTS USED IN ATTACHED HEADWALL CONNECTIONS

SHALL BE ASTM A307. 3.3.6.INSERTS FOR DETACHED HEADWALL CONNECTIONS SHALL BE AISI TYPE 304 STAINLESS STEEL, EXPANDED COIL INSERTS AS MANUFACTURED BY DAYTON SUPERIOR CONCRETE ACCESSORIES MIAMISBURG OHIO (800) 745-3700. COIL RODS AND NUTS USED IN HEADWALL CONNECTIONS SHALL BE AISI TYPE 304 STAINLESS STEEL WASHERS USED IN HEADWALL CONNECTIONS SHALL BE FITHER AISL TYPE 304 STAINLESS STEEL PLATE WASHERS

HOT DIP GAI VANIZED AS PER AASHTO M111 (ASTM A123) 3.3.7. MECHANICAL SPLICES OF REINFORCING BARS SHALL BE MADE USING THE DOWEL BAR SPLICER SYSTEM AS MANUFACTURED BY DAYTON SUPERIOR CONCRETE ACCESSORIES, MIAMISBURG, OHIO, (800) 745-3700, AND SHALL CONSIST OF THE DOWEL BAR SPLICER (DB-SAE) AND DOWEL-IN (DI).

OR AASHTO M270 (ASTM A709) GRADE 36 PLATE WASHERS

MANUFACTURE OF PRECAST ELEMENTS - SUBJECT TO THE PROVISIONS OF SECTION 5, BELOW, THE PRECAST ELEMENT DIMENSION AND REINFORCEMENT DETAILS SHALL BE AS PRESCRIBED IN THE PLAN AND SHOP DRAWINGS PROVIDED BY THE MANUFACTURER

4.1. FORMS - THE FORMS USED IN MANUFACTURE SHALL BE SUFFICIENTLY RIGID AND ACCURATE TO MAINTAIN THE REQUIRED PRECAST ELEMENT DIMENSIONS WITHIN THE PERMISSIBLE VARIATIONS GIVEN IN SECTION 5 OF THESE SPECIFICATIONS. ALL CASTING SURFACES SHALL BE OF A

4.2. PLACEMENT OF REINFORCEMENT

4.2.1. PLACEMENT OF REINFORCEMENT IN PRECAST BRIDGE UNITS - THE COVER OF CONCRETE OVER THE OUTSIDE CIRCUMFERENTIAL REINFORCEMENT SHALL BE 2" MINIMUM. THE COVER OF CONCRETE OVER THE INSIDE CIRCUMFERENTIAL REINFORCEMENT SHALL BE 11/2 MINIMUM, UNLESS OTHERWISE NOTED ON THE SHOP DRAWINGS. THE CLEAR DISTANCE OF THE END CIRCUMFERENTIAL WIRES SHALL NOT BE LESS THAN 1" NOR MORE THAN 2" FROM THE ENDS OF EACH SECTION. REINFORCEMENT SHALL BE ASSEMBLED UTILIZING SINGLE OR MULTIPLE LAYERS OF WELDED WIRE FABRIC (NOT TO EXCEED 3 LAYERS), SUPPLEMENTED WITH A SINGLE LAYER OF DEFORMED BILLET-STEEL BARS, WHEN NECESSARY. WELDED WIRE FABRIC SHALL BE COMPOSED OF CIRCUMFERENTIAL AND LONGITUDINAL WIRES MEETING THE SPACING REQUIREMENTS OF 4.3. BELOW, AND SHALL CONTAIN SUFFICIENT LONGITUDINAL WIRES EXTENDING THROUGH THE BRIDGE UNIT TO MAINTAIN THE SHAPE AND POSITION OF THE REINFORCEMENT. LONGITUDINAL DISTRIBUTION REINFORCEMENT MAY BE WELDED WIRE FABRIC OR DEFORMED BILLET-STEEL BARS AND SHALL MEET THE SPACING REQUIREMENTS OF 4.3, BELOW. THE ENDS OF THE LONGITUDINAL DISTRIBUTION REINFORCEMENT SHALL BE NOT MORE THAN 3" AND NOT LESS THAN 11/2" FROM THE ENDS OF THE BRIDGE UNIT.

4.2.2.BENDING OF REINFORCEMENT FOR PRECAST BRIDGE UNITS - THE OUTSIDE AND INSIDE CIRCUMFERENTIAL REINFORCING STEEL FOR THE CORNERS OF THE BRIDGE SHALL BE BENT TO SUCH AN ANGLE THAT IS APPROXIMATELY EQUAL TO THE CONFIGURATION OF THE BRIDGE'S OUTSIDE CORNER

4.2.3. PLACEMENT OF REINFORCEMENT FOR PRECAST WINGWALLS AND HEADWALLS - THE COVER OF CONCRETE OVER THE LONGITUDINAL AND TRANSVERSE REINFORCEMENT SHALL BE 2" MINIMUM. THE CLEAR DISTANCE FROM THE END OF EACH PRECAST ELEMENT TO THE END OF REINFORCING STEEL SHALL NOT BE LESS THAN 1½" NOR MORE THAN 3". REINFORCEMENT SHALL BE ASSEMBLED UTILIZING A SINGLE LAYER OF WELDED WIRE FABRIC, OR A SINGLE LAYER OF DEFORMED BILLET-STEEL BARS. WELDED WIRE FABRIC SHALL BE COMPOSED OF TRANSVERSE AND LONGITUDINAL WIRES MEETING THE SPACING REQUIREMENTS OF 4.3, BELOW, AND SHALL CONTAIN SUFFICIENT LONGITUDINAL WIRES EXTENDING THROUGH THE ELEMENT TO MAINTAIN THE SHAPE AND POSITION OF THE REINFORCEMENT, LONGITUDINAL REINFORCEMENT MAY BE WELDED WIRE FABRIC OR DEFORMED BILLET-STEEL BARS AND SHALL MEET THE SPACING REQUIREMENTS OF 4.3, BELOW.

4.2.4. PLACEMENT OF REINFORCMENT FOR PRECAST FOUNDATION UNITS - THE COVER OF CONCRETE OVER THE BOTTOM REINFORCEMENT SHALL BE 3 INCHES MINIMUM. THE COVER OF CONCRETE FOR ALL OTHER REINFORCEMENT SHALL BE 2 INCHES MINIMUM. THE CLEAR DISTANCE FROM THE END OF EACH PRECAST FLEMENT TO THE END OF REINFORCING STEEL SHALL NOT BE LESS THAN 2 INCHES NOR MORE THAN 3 INCHES, REINFORCEMENT SHALL BE ASSEMBLED UTILIZING A SINGLE LAYER OF WELDED WIRE FABRIC OR A SINGLE LAYER OF DEFOREMED BILLET-STEEL BARS. WELDED WIRE FABRIC SHALL BE COMPOSED OF TRANSVERSE AND LONGITUDINAL WIRES MEETING THE SPACING REQUIREMENTS OF 4.3, BELOW, AND SHALL CONTAIN SUFFICIENT LONGITUDINAL WIRES EXTENDING THROUGH THE ELEMENT TO MAINTAIN THE SHAPE AND POSITION OF THE REINFORCEMENT. LONGITUDINAL REINFORCEMENT MAY BE WELDED WIRE FABRIC OR DEFORMED BILLET-STEEL BARS AND SHALL MEET THE SPACING REQUIREMENTS OF 4.3, BELOW.

4.3. LAPS, WELDS, SPACING 4.3.1.LAPS, WELDS, AND SPACING FOR PRECAST BRIDGE UNITS -TENSION SPLICES IN THE CIRCUMFERENTIAL REINFORCEMENT SHALL BE MADE BY LAPPING. LAPS MAY BE TACK WELDED TOGETHER FOR ASSEMBLY PURPOSES. FOR SMOOTH WELDED WIRE FABRIC, THE OVERLAP SHALL MEET THE REQUIREMENTS OF AASHTO 5.11.2.5.2 AND 5.11.6.2. FOR DEFORMED WELDED WIRE FABRIC, THE OVERLAP SHALL MEET THE REQUIREMENTS OF AASHTO 5.11.2.5.1 AND 5.11.6.1. THE OVERLAP OF WELDED WIRE FABRIC SHALL BE MEASURED BETWEEN THE OUTER-MOST LONGITUDINAL WIRES OF EACH FABRIC SHEET. FOR DEFORMED BILLET-STEEL BARS, THE OVERLAP SHALL MEET THE REQUIREMENTS OF AASHTO 5.11.2.1 FOR SPLICES OTHER THAN TENSION SPLICES. THE OVERLAP SHALL BE A MINIMUM OF 1'-0" FOR WELDED WIRE FABRIC OR DEFORMED BILLET-STEEL BARS. THE SPACING CENTER TO CENTER OF THE CIRCUMFERENTIAL WIRES IN A WIRE FABRIC SHEET SHALL BE NOT LESS THAN 2" NOR MORE THAN 4". THE SPACING CENTER TO CENTER OF THE LONGITUDINAL WIRES SHALL NOT BE MORE THAN 8". THE SPACING CENTER TO CENTER OF THE LONGITUDINAL DISTRIBUTION STEEL FOR EITHER LINE OF REINFORCING IN THE TOP SLAB SHALL BE NOT MORE THAN 1'-4".

4.3.2.LAPS, WELDS, AND SPACING FOR PRECAST WINGWALLS. HEADWALLS AND FOUNDATIONS - SPLICES IN THE REINFORCEMENT SHALL BE MADE BY LAPPING, LAPS MAY BE TACK WELDED TOGETHER FOR ASSEMBLY PURPOSES FOR SMOOTH WELDED WIRE FABRIC. THE OVERLAP SHALI MEET THE REQUIREMENTS OF AASHTO 5.11.2.5.2 AND 5.11.6.2. FOR DEFORMED WELDED WIRE FABRIC, THE OVERLAP SHALL MEET THE REQUIREMENTS OF AASHTO 5.11.2.5.1 AND 5.11.6.1. FOR DEFORMED BILLET-STEEL BARS. THE OVERLAP SHALL MEET THE REQUIREMENTS OF AASHTO 5.11.2.1. THE SPACING CENTER-TO-CENTER OF THE WIRES IN A WIRE FABRIC SHEET SHALL BE NOT LESS THAN 2" NOR MORE THAN 8".

4.4. CURING - THE PRECAST CONCRETE ELEMENTS SHALL BE CURED FOR A SUFFICIENT LENGTH OF TIME SO THAT THE CONCRETE WILL DEVELOP THE SPECIFIED COMPRESSIVE STRENGTH IN 28 DAYS OR LESS, ANY ONE OF THE FOLLOWING METHODS OF CURING OR COMBINATIONS THERE OF SHALL BE USED: LOW-PRESSURE STEAM CURED BY A SYSTEM THAT WILL

MAINTAIN A MOIST ATMOSPHERE 4.4.2. WATER CURING - THE PRECAST ELEMENTS MAY BE WATER CURED BY ANY METHOD THAT WILL KEEP THE SECTIONS

4.4.3. MEMBRANE CURING - A SEALING MEMBRANE CONFORMING TO THE REQUIREMENTS OF ASTM SPECIFICATION C309 MAY BE APPLIED AND SHALL BE LEFT INTACT UNTIL THE REQUIRED CONCRETE COMPRESSIVE STRENGTH IS ATTAINED. THE CONCRETE TEMPERATURE AT THE TIME OF APPLICATION SHALL BE WITHIN +/- 10 DEGREES F OF THE ATMOSPHERIC TEMPERATURE. ALL SURFACES SHALL BE KEPT MOIST PRIOR TO THE APPLICATION OF THE COMPOUNDS AND SHALL BE DAMP WHEN THE COMPOUND

4.5. STORAGE, HANDLING & DELIVERY 4.5.1. STORAGE - PRECAST CONCRETE BRIDGE ELEMENTS SHALL BE LIFTED AND STORED IN "AS-CAST" POSITION. PRECAST CONCRETE HEADWALL AND WINGWALL UNITS ARE CAST. STORED AND SHIPPED IN A FLAT POSITION. THE PRECAST FLEMENTS SHALL BE STORED IN SUCH A MANNER TO PREVENT CRACKING OR DAMAGE. STORE ELEMENTS USING TIMBER SUPPORTS AS APPROPRIATE THE UNITS SHALL NOT BE MOVED UNTIL THE CONCRETE COMPRESSIVE STRENGTH HAS REACHED A MINIMUM OF 2500 PSI, AND THEY SHALL NOT BE STORED IN AN UPRIGHT POSITION.

4.5.2. HANDLING - HANDLING DEVICES SHALL BE PERMITTED IN EACH PRECAST ELEMENT FOR THE PURPOSE OF HANDLING AND SETTING. SPREADER BEAMS MAY BE REQUIRED FOR THE LIFTING OF PRECAST CONCRETE BRIDGE ELEMENTS TO PRECLUDE DAMAGE FROM BENDING OR TORSION FORCES. 4.5.3.DELIVERY - PRECAST CONCRETE ELEMENTS MUST NOT BE SHIPPED UNTIL THE CONCRETE HAS ATTAINED THE SPECIFIED DESIGN COMPRESSIVE STRENGTH, OR AS

DIRECTED BY THE DESIGN ENGINEER, PRECAST CONCRETE ELEMENTS MAY BE UNLOADED AND PLACED ON THE GROUND AT THE SITE UNTIL INSTALLED. STORE ELEMENTS USING TIMBER SUPPORTS AS APPROPRIATE. 4.6. QUALITY ASSURANCE - THE PRECASTER SHALL DEMONSTRATE ADHERENCE TO THE STANDARDS SET FORTH IN THE NPCA

QUALITY CONTROL MANUAL. THE PRECASTER SHALL MEET EITHER SECTION 4.6.1 OR 4.6.2 4.6.1. CERTIFICATION - THE PRECASTER SHALL BE CERTIFIED BY THE PRECAST/PRESTRESSED CONCRETE INSTITUTE PLANT CERTIFICATION PROGRAM OR THE NATIONAL PRECAST. CONCRETE ASSOCIATION'S PLANT CERTIFICATION PROGRAM PRIOR TO AND DURING PRODUCTION OF THE

PRODUCTS COVERED BY THIS SPECIFICATION. 4.6.2. QUALIFICATIONS. TESTING AND INSPECTION 4.6.2.1. THE PRECASTER SHALL HAVE BEEN IN THE **BUSINESS OF PRODUCING PRECAST CONCRETE** PRODUCTS SIMILAR TO THOSE SPECIFIED FOR A MINIMUM OF THREE YEARS. HE SHALL MAINTAIN A PERMANENT QUALITY CONTROL DEPARTMENT OR RETAIN AN INDEPENDENT TESTING AGENCY ON A CONTINUING BASIS. THE AGENCY SHALL ISSUE A REPORT, CERTIFIED BY A LICENSED ENGINEER. DETAILING THE ABILITY OF THE PRECASTER TO PRODUCE QUALITY PRODUCTS CONSISTENT WITH INDUSTRY STANDARDS.

4.6.2.2. THE PRECASTER SHALL SHOW THAT THE FOLLOWING TESTS ARE PERFORMED IN ACCORDANCE WITH THE ASTM STANDARDS INDICATED. TESTS SHALL BE PERFORMED AS

4.6.2.2.1. AIR CONTENT: C231 OR C173 4.6.2.2.2. COMPRESSIVE STRENGTH: C31,C39,C497 4.6.2.3. THE PRECASTER SHALL PROVIDE DOCUMENTATION DEMONSTRATING COMPLIANCE WITH THIS SECTION TO CONTECH® ENGINEERED SOLUTIONS AT

REGULAR INTERVALS OR UPON REQUEST. 4.6.2.4. THE OWNER MAY PLACE AN INSPECTOR IN THE PLANT WHEN THE PRODUCTS COVERED BY THIS SPECIFICATION ARE BEING MANUFACTURED

4.6.3. DOCUMENTATION - THE PRECASTER SHALL SUBMIT PRECAST PRODUCTION REPORTS TO CONTECH® ENGINEERED SOLUTIONS AS REQUIRED.

5. PERMISSIBLE VARIATIONS

5.1.1.INTERNAL DIMENSIONS - THE INTERNAL DIMENSION SHALL VARY NOT MORE THAN 1% FROM THE DESIGN DIMENSIONS NOR MORE THAN 11/8" WHICHEVER IS LESS. 5.1.2. SLAB AND WALL THICKNESS - THE SLAB AND WALI THICKNESS SHALL NOT BE LESS THAN THAT SHOWN IN THE

DESIGN BY MORE THAN 1/4". A THICKNESS MORE THAN THAT REQUIRED IN THE DESIGN SHALL NOT BE CAUSE FOR REJECTION. 5.1.3.LENGTH OF OPPOSITE SURFACES - VARIATIONS IN LAYING LENGTHS OF TWO OPPOSITE SURFACES OF THE BRIDGE

UNIT SHALL NOT BE MORE THAN 1/2" IN ANY SECTION. EXCEPT WHERE BEVELED ENDS FOR LAYING OF CURVES ARE SPECIFIED BY THE PURCHASER.

5.1.4.LENGTH OF SECTION - THE UNDERRUN IN LENGTH OF A

SECTION SHALL NOT BE MORE THAN 1/2" IN ANY BRIDGE UNIT 5.1.5. POSITION OF REINFORCEMENT - THE MAXIMUM VARIATION IN POSITION OF THE REINFORCEMENT SHALL BE ± 1/2". IN NO CASE SHALL THE COVER OVER THE REINFORCEMENT BE LESS THAN 11/2" FOR THE OUTSIDE CIRCUMFERENTIAL STEEL OR BE LESS THAN 1" FOR THE INSIDE CIRCUMFERENTIAL STEEL AS MEASURED TO THE EXTERNAL OR INTERNAL SURFACE OF THE BRIDGE. THESE TOLERANCES OR COVER REQUIREMENTS DO NOT APPLY TO MATING SURFACES OF THE JOINTS.

5.1.6. AREA OF REINFORCEMENT - THE AREAS OF STEEL REINFORCEMENT SHALL BE THE DESIGN STEEL AREAS AS SHOWN IN THE MANUFACTURER'S SHOP DRAWINGS. STEEL AREAS GREATER THAN THOSE REQUIRED SHALL NOT BE CAUSE FOR REJECTION. THE PERMISSIBLE VARIATION IN DIAMETER OF ANY REINFORCEMENT SHALL CONFORM TO THE TOLERANCES PRESCRIBED IN THE ASTM

SPECIFICATION FOR THAT TYPE OF REINFORCEMENT. 5.2. WINGWALLS & HEADWALLS 5.2.1. WALL THICKNESS - THE WALL THICKNESS SHALL NOT VARY FROM THAT SHOWN IN THE DESIGN BY MORE THAN 1/2". 5.2.2.LENGTH/HEIGHT OF WALL SECTIONS - THE LENGTH AND

HEIGHT OF THE WALL SHALL NOT VARY FROM THAT SHOWN IN THE DESIGN BY MORE THAN 1/2". 5.2.3. POSITION OF REINFORCEMENT - THE MAXIMUM VARIATION IN THE POSITION OF THE REINFORCEMENT SHALL BE  $\pm \frac{1}{2}$ ". IN NO CASE SHALL THE COVER OVER THE REINFORCEMENT

BE LESS THAN 11/5" 5.2.4. SIZE OF REINFORCEMENT - THE PERMISSIBLE VARIATION IN DIAMETER OF ANY REINFORCING SHALL CONFORM TO THE TOLERANCES PRESCRIBED IN THE ASTM SPECIFICATION FOR THAT TYPE OF REINFORCING. STEEL AREA GREATER THAN THAT REQUIRED SHALL NOT BE CAUSE FOR REJECTION. 5.3. FOUNDATION UNITS

5.3.1. WALL THICKNESS - THE WALL THICKNESS SHALL NOT VARY FROM THAT SHOWN IN THE DESIGN BY MORE THAN \( \mathbb{L}'' \). 5.3.2.LENGTH/ HEIGHT/WIDTH OF FOUNDATION SECTIONS - THE LENGTH, HEIGHT AND WIDTH OF THE FOUNDATION UNITS

SHALL NOT VARY FROM THAT SHOWN IN THE DESIGN BY MORE THAN 1/2" 5.3.3. POSITION OF REINFORCEMENT - THE MAXIMUM VARIATION IN THE POSITION OF THE REINFORCEMENT SHALL BE  $\pm \slash\!\!\!/ Z^n$ . IN NO CASE SHALL THE COVER OVER THE REINFORCEMENT BE

LESS THAN 1½". 5.3.4. SIZE OF REINFORCEMENT - THE PERMISSIBLE VARIATION IN DIAMETER OF ANY REINFORCING SHALL CONFORM TO THE TOI FRANCES PRESCRIBED IN THE ASTM SPECIFICATION. FOR THAT TYPE OF REINFORCING. STEEL AREA GREATER THAN THAT REQUIRED SHALL NOT BE CAUSE FOR REJECTION

6.1.1. TYPE OF TEST SPECIMEN - CONCRETE COMPRESSIVE STRENGTH SHALL BE DETERMINED FROM COMPRESSION TESTS MADE ON CYLINDERS OR CORES. FOR CYLINDER TESTING, A MINIMUM OF 4 CYLINDERS SHALL BE TAKEN FOR EACH BRIDGE ELEMENT. EACH ELEMENT SHALL BE CONSIDERED SEPARATELY FOR THE PURPOSE OF TESTING

AND ACCEPTANCE 6.1.2. COMPRESSION TESTING - CYLINDERS SHALL BE MADE AND TESTED AS PRESCRIBED BY THE ASTM C39 SPECIFICATION. CYLINDERS SHALL BE CURED IN THE SAME ENVIRONMENT AS THE BRIDGE ELEMENTS. CORES SHALL BE OBTAINED AND TESTED FOR COMPRESSIVE STRENGTH IN ACCORDANCE WITH THE PROVISIONS OF THE ASTM C42 SPECIFICATION.

6.1.3. ACCEPTABILITY OF CYLINDER TESTS - WHEN THE AVERAGE COMPRESSIVE STRENGTH OF ALL CYLINDERS TESTED IS EQUAL TO OR GREATER THAN THE DESIGN COMPRESSIVE STRENGTH, AND NOT MORE THAN 10% OF THE CYLINDERS TESTED HAVE A COMPRESSIVE STRENGTH LESS THAN THE DESIGN CONCRETE STRENGTH, AND NO CYLINDER TESTED HAS A COMPRESSIVE STRENGTH LESS THAN 80% OF THE DESIGN COMPRESSIVE STRENGTH, THEN THE ELEMENT SHALL BE ACCEPTED. WHEN THE COMPRESSIVE STRENGTH OF THE CYLINDERS TESTED DOES NOT CONFORM TO THESE ACCEPTANCE CRITERIA, THE ACCEPTABILITY OF THE ELEMENT MAY BE DETERMINED AS DESCRIBED IN SECTION

6.1.4. BELOW. 6.1.4. ACCEPTABILITY OF CORE TESTS - THE COMPRESSIVE STRENGTH OF THE CONCRETE IN A BRIDGE ELEMENT IS ACCEPTABLE WHEN THE AVERAGE CORE TEST STRENGTH IS EQUAL TO OR GREATER THAN THE DESIGN CONCRETE STRENGTH, WHEN THE COMPRESSIVE STRENGTH OF A CORE TESTED IS LESS THAN THE DESIGN CONCRETE STRENGTH, THE PRECAST ELEMENT FROM WHICH THAT CORE WAS TAKEN MAY BE RE-CORED. WHEN THE COMPRESSIVE STRENGTH OF THE RE-CORE IS EQUAL TO OR GREATER THAN THE DESIGN CONCRETE STRENGTH, THE COMPRESSIVE STRENGTH OF THE CONCRETE IN THAT BRIDGE ELEMENT IS ACCEPTABLE.

6.1.4.1. WHEN THE COMPRESSIVE STRENGTH OF ANY RECORE IS LESS THAN THE DESIGN CONCRETE STRENGTH, THE PRECAST ELEMENT FROM WHICH THAT CORE WAS TAKEN SHALL BE REJECTED. 6.1.4.2. PLUGGING CORE HOLES - THE CORE HOLES SHALL BE PLUGGED AND SEALED BY THE MANUFACTURES IN A MANNER SUCH THAT THE ELEMENTS WILL MEET ALL OF THE TEST REQUIREMENTS OF THIS SPECIFICATION, PRECAST ELEMENTS SO SEALED

SHALL BE CONSIDERED SATISFACTORY FOR USE. 6.1.4.3. TEST EQUIPMENT - EVERY MANUFACTURER FURNISHING PRECAST ELEMENTS UNDER THIS SPECIFICATION SHALL FURNISH ALL FACILITIES AND PERSONNEL NECESSARY TO CARRY OUT THE TEST 6.2. INSPECTION - THE QUALITY OF MATERIALS, THE PROCESS OF

MANUFACTURE. AND THE FINISHED PRECAST ELEMENTS SHALL BE SUBJECT TO INSPECTION BY THE PURCHASER. . JOINTS
THE BRIDGE UNITS SHALL BE PRODUCED WITH FLAT BUTT ENDS. THE ENDS OF THE BRIDGE UNITS SHALL BE SUCH THAT WHEN THE SECTIONS ARE LAID TOGETHER THEY WILL MAKE A CONTINUOUS

VARIATIONS IN SECTION 5, ABOVE. THE JOINT WIDTH BETWEEN

LINE WITH A SMOOTH INTERIOR FREE OF APPRECIABLE

ADJACENT PRECAST UNITS SHALL NOT EXCEED 3/4".

IRREGULARITIES, ALL COMPATIBLE WITH THE PERMISSIBLE

THE BRIDGE UNITS, WINGWALLS, HEADWALLS AND FOUNDATION UNITS SHALL BE SUBSTANTIALLY FREE OF FRACTURES. THE ENDS OF THE BRIDGE UNITS SHALL BE NORMAL TO THE WALLS AND CENTERLINE OF THE BRIDGE SECTION. WITHIN THE LIMITS OF THE VARIATIONS GIVEN IN SECTION 5. ABOVE, EXCEPT WHERE BEVELED ENDS ARE SPECIFIED. THE FACES OF THE WINGWALLS AND HEADWALLS SHALL BE PARALLEL TO EACH OTHER. WITHIN THE LIMITS OF VARIATIONS GIVEN IN SECTION 5, ABOVE. THE SURFACE OF THE PRECAST ELEMENTS SHALL BE A SMOOTH STEEL FORM OR TROWELED SURFACE. TRAPPED AIR POCKETS CAUSING SURFACE

DEFECTS SHALL BE CONSIDERED AS PART OF A SMOOTH, STEEL

FORM FINISH. PRECAST ELEMENTS MAY BE REPAIRED, IF NECESSARY, BECAUSE OF IMPERFECTIONS IN MANUFACTURE OR HANDLING DAMAGE AND WILL BE ACCEPTABLE IF, IN THE OPINION OF THE PURCHASER, THE REPAIRS ARE SOUND, PROPERLY FINISHED AND CURED, AND THE REPAIRED SECTION CONFORMS TO THE REQUIREMENTS OF THIS SPECIFICATION.

10. REJECTION
THE PRECAST ELEMENTS SHALL BE SUBJECT TO REJECTION ON ACCOUNT OF ANY OF THE SPECIFICATION REQUIREMENTS. INDIVIDUAL PRECAST ELEMENTS MAY BE REJECTED BECAUSE OF

ANY OF THE FOLLOWING: 10.1.FRACTURES OR CRACKS PASSING THROUGH THE WALL EXCEPT FOR A SINGLE END CRACK THAT DOES NOT EXCEED ONE HALF THE THICKNESS OF THE WALL. 10.2.DEFECTS THAT INDICATE PROPORTIONING, MIXING, AND

MOLDING NOT IN COMPLIANCE WITH SECTION 4 OF THESE **SPECIFICATIONS** 10.3.HONEYCOMBED OR OPEN TEXTURE.

10.4.DAMAGED ENDS, WHERE SUCH DAMAGE WOULD PREVENT MAKING A SATISFACTORY JOINT.

EACH BRIDGE UNIT SHALL BE CLEARLY MARKED BY WATERPROOF PAINT. THE FOLLOWING SHALL BE SHOWN ON THE INSIDE OF THE VERTICAL LEG OF THE BRIDGE SECTION: BRIDGE SPAN x BRIDGE RISE

DATE OF MANUFACTURE NAME OR TRADEMARK OF THE MANUFACTURER

12. INSTALLATION PREPARATION TO ENSURE CORRECT INSTALLATION OF THE PRECAST CONCRETE BRIDGE SYSTEM, CARE AND CAUTION MUST BE EXERCISED IN FORMING THE SUPPORT AREAS FOR BRIDGE UNITS HEADWALL AND WINGWALL ELEMENTS. EXERCISING SPECIAL CARE WILL FACILITATE THE RAPID INSTALLATION OF THE PRECAST COMPONENTS.

DO NOT OVER EXCAVATE FOUNDATIONS UNLESS DIRECTED BY SITE SOIL ENGINEER TO REMOVE UNSUITABLE SOIL.

THE SITE SOILS ENGINEER SHALL CERTIFY THAT THE BEARING CAPACITY MEETS OR EXCEEDS THE FOOTING DESIGN REQUIREMENTS, PRIOR TO THE CONTRACTOR POURING OF THE

THE BRIDGE UNITS AND WINGWALLS SHALL BE INSTALLED ON EITHER PRECAST OR CAST-IN-PLACE CONCRETE FOOTINGS. THE SIZE AND ELEVATION OF THE FOOTINGS SHALL BE AS DESIGNED BY THE ENGINEER. A KEYWAY SHALL BE FORMED IN THE TOP SURFACE OF THE BRIDGE FOOTING AS SPECIFIED ON THE PLANS NO KEYWAY IS REQUIRED IN THE WINGWALL FOOTINGS, UNLESS OTHERWISE SPECIFIED ON THE PLANS.

THE FOOTINGS SHALL BE GIVEN A SMOOTH FLOAT FINISH AND SHALL REACH A COMPRESSIVE STRENGTH OF 2,000 PSI BEFORE PLACEMENT OF THE BRIDGE AND WINGWALL ELEMENTS. BACKFILLING SHALL NOT BEGIN UNTIL THE FOOTING HAS REACHED THE FULL DESIGN COMPRESSIVE STRENGTH.

THE FOOTING SURFACE SHALL BE CONSTRUCTED IN ACCORDANCE WITH GRADES SHOWN ON THE PLANS. WHEN TESTED WITH A 10'-0" STRAIGHT EDGE, THE SURFACE SHALL NOT VARY MORE THAN  $\frac{1}{4}$ " IN

IF A PRECAST CONCRETE FOOTING IS USED, THE CONTRACTOR SHALL PREPARE A 4" THICK BASE LAYER OF COMPACTED GRANULAR MATERIAL THE FULL WIDTH OF THE FOOTING PRIOR TO PLACING THE PRECAST FOOTING.

THE FOUNDATIONS FOR PRECAST CONCRETE BRIDGE ELEMENTS AND WINGWALLS MUST BE CONNECTED BY REINFORCEMENT TO FORM ONE MONOLITHIC BODY. EXPANSION JOINTS SHALL NOT BE

THE CONTRACTOR SHALL BE RESPONSIBLE FOR THE CONSTRUCTION OF THE FOUNDATIONS PER THE PLANS AND

13.1. GENERAL - THE INSTALLATION OF THE PRECAST CONCRETE ELEMENTS SHALL BE AS EXPLAINED IN THE PUBLICATION

CON/SPAN BRIDGE SYSTEMS INSTALLATION HANDBOOK. 13.1.1. LIFTING - IT IS THE RESPONSIBILITY OF THE CONTRACTOR TO ENSURE THAT A CRANE OF THE CORRECT LIFTING CAPACITY IS AVAILABLE TO HANDLE THE PRECAST CONCRETE UNITS. THIS CAN BE ACCOMPLISHED BY USING THE WEIGHTS GIVEN FOR THE PRECAST CONCRETE COMPONENTS AND BY DETERMINING THE LIFTING REACH FOR EACH CRANE UNIT. SITE CONDITIONS MUST BE CHECKED WELL IN ADVANCE OF SHIPPING TO ENSURE PROPER CRANE LOCATION AND TO AVOID ANY LIFTING RESTRICTIONS. THE LIFT ANCHORS OR HOLES PROVIDED IN EACH UNIT ARE THE ONLY MEANS TO BE USED TO LIFT THE ELEMENTS. THE PRECAST CONCRETE ELEMENTS MUST NOT BE SUPPORTED OR RAISED BY OTHER MEANS THAN THOSE GIVEN IN THE MANUALS AND DRAWINGS WITHOUT WRITTEN APPROVAL FROM CONTECH®

ENGINEERED SOLUTIONS. 13.1.2. CONSTRUCTION EQUIPMENT WEIGHT RESTRICTIONS - IN NO CASE SHALL EQUIPMENT OPERATING IN EXCESS OF THE DESIGN LOAD (HS20 OR HS25) BE PERMITTED OVER THE BRIDGE UNITS UNLESS APPROVED BY CONTECH® ENGINEERED SOLUTIONS.

13.1.2.1. IN THE IMMEDIATE AREA OF THE BRIDGE UNITS, THE FOLLOWING RESTRICTIONS FOR THE USE OF HEAVY CONSTRUCTION MACHINERY DURING BACKFILLING OPERATIONS APPLY:

 NO CONSTRUCTION EQUIPMENT SHALL CROSS THE BARE PRECAST CONCRETE BRIDGE UNIT. • AFTER THE COMPACTED FILL LEVEL HAS REACHED A MINIMUM OF

4" OVER THE CROWN OF THE BRIDGE, CONSTRUCTION EQUIPMENT WITH A WEIGHT OF LESS THAN 10 TONS MAY CROSS THE BRIDGE. • AFTER THE COMPACTED FILL LEVEL HAS REACHED A MINIMUM OF 1'-0" OVER THE CROWN OF THE BRIDGE. CONSTRUCTION EQUIPMENT WITH A WEIGHT OF LESS THAN 30 TONS MAY CROSS

THE BRIDGE. • AFTER THE COMPACTED FILL LEVEL HAS REACHED THE DESIGN COVER, OR 2'-0" MINIMUM, OVER THE CROWN OF THE PRECAST CONCRETE BRIDGE, CONSTRUCTION EQUIPMENT WITHIN THE DESIGN LOAD LIMITS FOR THE ROAD MAY CROSS THE PRECAST CONCRETE BRIDGE.

13.2. LEVELING PAD/SHIMS - THE BRIDGE UNITS AND WINGWALLS SHALL BE SET ON HARDBOARD SHIMS CONFORMING TO ASTM D1037 OF PLASTIC SHIMS (DAYTON SUPERIOR P-80, P-81 OR APPROVED EQUAL) MEASURING 5" x 5", MINIMUM, UNLESS SHOWN OTHERWISE ON THE PLANS. A MINIMUM GAP OF 1/2" SHALL BE PROVIDED BETWEEN THE FOOTING AND THE BOTTOM OF THE BRIDGE'S

VERTICAL LEGS OR THE BOTTOM OF THE WINGWALL. ALSO, A SUPPLY OF 1/4", 1/2" AND 1/8" THICK HARDBOARD OR PLASTIC SHIMS FOR VARIOUS SHIMMING PURPOSES SHALL BE ON SITE 13.3. PLACEMENT OF BRIDGE UNITS - THE BRIDGE UNITS SHALL BE PLACED AS SHOWN ON THE ENGINEER'S PLAN DRAWINGS. SPECIAL CARE SHALL BE TAKEN IN SETTING THE ELEMENTS TO THE TRUE LINE AND GRADE. THE JOINT WIDTH BETWEEN ADJACENT PRECAST UNITS SHALL NOT EXCEED 3/4".

13.4. IT IS THE CONTRACTOR'S RESPONSIBILITY TO MAINTAIN THE STRUCTURE SPAN DURING ALL PHASES OF INSTALLATION. DUE TO THE ARCH SHAPE, BRIDGE ELEMENTS WILL TEND TO SPREAD UNDER SELF-WEIGHT. IT IS IMPERATIVE THAT ANY LATERAL SPREADING OF THE BRIDGE ELEMENTS BE AVOIDED DURING AND AFTER THEIR PLACEMENT. GENERALLY, HORIZONTAL CABLE TIES OR TIE RODS ARE SHIPPED IN THE LARGER BRIDGE ELEMENTS TO ASSIST IN PREVENTING THIS SPREADING, CABLE TIES/TIE RODS SHALL NOT BE REMOVED UNTILL BRIDGE UNITS ARE GROUTED AND GROUT HAS CURED. IT IS RECOMMENDED THAT TEMPORARY HARDWOOD BLOCKS BE USED IN CONJUNCTION WITH THE CABLE TIES/TIE RODS TO MAINTAIN SPAN, IF, HOWEVER, DUE TO SITE RESTRICTIONS. THESE CABLE TIES/TIE RODS MUST BE REMOVED PRIOR TO PLACEMENT OF THE BRIDGE ELEMANTS. THE CONTRACTOR MUST NOTIFY CONTECH (MANUFACTURER) AND REQUEST A SUGGESTED INSTALLATION PROCEDURE.

IN ADDITION, IF THE CABLE TIES/TIE RODS MUST BE REMOVED PRIOR TO SETTING ARCH UNITS, THE FOLLOWING QUALITY CONTROL PROCEDURE MUST BE FOLLOWED: 1) FIND "MEASURED SPAN" UPON ARCH UNIT'S DELIVERY TO SITE, PRIOR TO LIFTING FROM TRUCK AND REMOVING CABLE

TIES/TIE RODS. "MEASURED SPAN" SHALL BE THE AVERAGE OF (3) SPAN MEASUREMENTS ALONG THE LAY LENGTH OF THE ARCH UNIT 2) AFTER SETTING OF BRIDGE UNIT ON THE FOUNDATION, VERIFY THE SPAN. THIS "INSTALLED SPAN MEASUREMENT"

A) THE NOMINAL SPAN + 1/8" OR B) THE "MEASURED SPAN" IF THE "INSTALLED SPAN MEASUREMENT" EXCEEDS THIS AMOUNT, THE ARCH UNIT SHALL BE LIFTED AND RE-SET UNTIL THE "INSTALLED SPAN MEASUREMENT" MEETS THE LIMITS

13.5. PLACEMENT OF WINGWALLS, HEADWALLS AND FOUNDATION UNITS THE WINGWALLS. HEADWALLS AND FOUNDATIONS SHALL BE PLACED AS SHOWN ON THE PLAN DRAWINGS. SPECIAL CARE SHALL BE TAKEN IN SETTING THE ELEMENTS TO THE TRUE LINE AND GRADE.

13.6. WATERPROOFING/JOINT PROTECTION AND SUBSURFACE

SHALL NOT EXCEED THE MAXIMUM OF:

DRAINAGE 13.6.1. EXTERNAL PROTECTION OF JOINTS - THE BUTT JOINT MADE BY TWO ADJOINING BRIDGE UNITS SHALL BE COVERED WITH A 7/8" x 1%" PREFORMED BITUMINOUS JOINT SEALANT AND A MINIMUM OF A 9" WIDE JOINT WRAP. THE SURFACE SHALL BE FREE OF DIRT BEFORE APPLYING THE JOINT MATERIAL. A PRIMER COMPATIBLE WITH THE JOINT WRAP TO BE USED SHALL BE APPLIED FOR A MINIMUM WIDTH OF 9" ON EACH SIDE OF THE JOINT. THE EXTERNAL WRAP SHALL BE CS212 BY CONCRETE SEALANTS INC., EZ-WRAP RUBBER BY PRESS-SEAL GASKET CORPORATION, SEAL WRAP BY MAR MAC MANUFACTURING CO. INC. OR APPROVED EQUAL. THE JOINT SHALL BE COVERED CONTINUOUSLY FROM THE BOTTOM OF ONE BRIDGE SECTION LEG, ACROSS THE TOP OF THE BRIDGE AND TO THE OPPOSITE BRIDGE SECTION LEG. ANY LAPS THAT RESULT IN THE JOINT WRAP SHALL BE A MINIMUM OF 6" LONG WITH THE OVERLAP RUNNING DOWNHILL

13.6.2. IN ADDITION TO THE JOINTS BETWEEN BRIDGE UNITS. THE JOINT BETWEEN THE END BRIDGE UNIT AND THE HEADWALL SHALL ALSO BE SEALED AS DESCRIBED ABOVE. IF PRECAST WINGWALLS ARE USED. THE JOINT BETWEEN THE END BRIDGE UNIT AND THE WINGWALL SHALL BE SEALED WITH A 2'-0" STRIP OF FILTER FABRIC ALSO, IF LIFT HOLES ARE FORMED IN THE BRIDGE UNITS, THEY SHALL BE PRIMED AND COVERED WITH A 9" x 9" SQUARE OF JOINT

13.6.3. DURING THE BACKFILLING OPERATION, CARE SHALL BE TAKEN TO KEEP THE JOINT WRAP IN ITS PROPER LOCATION OVER THE

13.6.4. SUBSOIL DRAINAGE SHALL BE AS DIRECTED BY THE FNGINFFR.

13.7. GROUTING
13.7.1. GROUTING SHALL NOT BE PERFORMED WHEN TEMPERATURES ARE EXPECTED TO GO BELOW 35° FOR A PERIOD OF 72 HOURS. FILE THE BRIDGE-FOUNDATION KEYWAY WITH CEMENT GROUT (PORTLAND CEMENT AND WATER OR CEMENT MORTAR COMPOSED OF PORTLAND CEMENT, SAND AND WATER) WITH A MINIMUM 28-DAY COMPRESSIVE STRENGTH OF 3000 PSI, VIBRATE AS REQUIRED TO ENSURE THAT THE ENTIRE KEY AROUND THE BRIDGE ELEMENT IS COMPLETELY FILLED. IF BRIDGE ELEMENTS HAVE BEEN SET WITH TEMPORARY TIES (CABLES, BARS, ETC.) GROUT MUST ATTAIN A MINIMUM COMPRESSIVE STRENGTH OF 1500 PSI BEFORE TIES MAY BE REMOVED.

13.7.2. ALL GROUT SHALL HAVE A MAXIMUM AGGREGATE SIZE OF 1/4". 13.7.3. LIFTING AND ERECTION ANCHOR RECESSES SHALL BE FILLED

13.7.4. AFTER GROUT HAS REACHED ITS DESIGN STRENGTH THE TEMPORARY HARDWOOD WEDGES SHALL BE REMOVED AND THEIR HOLES FILLED WITH GROUT.

13.8.1. DO NOT PERFORM BACKFILLING DURING WET OR FREEZING

13.8.2. NO BACKFILL SHALL BE PLACED AGAINST ANY STRUCTURAL ELEMENTS UNTIL THEY HAVE BEEN APPROVED BY THE ENGINEER. 13.8.3. BACKFILL SHALL BE CONSIDERED AS ALL REPLACED EXCAVATION AND NEW EMBANKMENT ADJACENT TO THE PRECAST CONCRETE ELEMENTS. THE PROJECT CONSTRUCTION AND MATERIAL SPECIFICATIONS WHICH INCLUDE THE SPECIFICATIONS FOR EXCAVATION FOR STRUCTURES AND ROADWAY EXCAVATION AND EMBANKMENT CONSTRUCTION, SHALL APPLY EXCEPT AS

MODIFIED IN THIS SECTION. 13.8.4. BACKFILL ZONES:

 IN-SITU SOIL • ZONE A: CONSTRUCTED EMBANKMENT OR OVERFILL. • ZONE B: FILL THAT IS DIRECTLY ASSOCIATED WITH PRECAST CONCRETE BRIDGE INSTALLATION.

• ZONE C: ROAD STRUCTURE. 13.8.5. REQUIRED BACKFILL PROPERTIES

13.8.5.1. IN-SITU SOIL - NATURAL GROUND IS TO BE SUFFICIENTLY STABLE TO ALLOW EFFECTIVE SUPPORT TO THE PRECAST CONCRETE BRIDGE UNITS. AS A GUIDE, THE EXISTING NATURAL GROUND SHOULD BE OF SIMILAR QUALITY AND DENSITY TO ZONE B MATERIAL FOR MINIMUM LATERAL DIMENSION OF ONE BRIDGE SPAN OUTSIDE OF THE BRIDGE

13.8.5.2. ZONE A - ZONE A REQUIRES FILL MATERIAL WITH SPECIFICATIONS AND COMPACTING PROCEDURES EQUAL TO THAT FOR NORMAL ROAD EMBANKMENTS. 13.8.5.3. ZONE B - GENERALLY, SOILS SHALL BE REASONABLY FREE

FREE OF STONES LARGER THAN 3" IN DIAMETER SEE CHARTS FOR DETAILED DESCRIPTIONS OF ACCEPTABLE SOILS. 13.8.5.4. ZONE C - ZONE C IS THE ROAD SECTION OF GRAVEL ASPHALT OR CONCRETE BUILT IN COMPLIANCE WITH LOCAL ENGINEERING PRACTICES.

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OF ORGANIC MATTER, AND, NEAR CONCRETE SURFACES,

13.8.5.5. GEOTECHNICAL ENGINEER SHALL REVIEW GRADATIONS OF ALL INTERFACING MATERIALS AND, IF NECESSARY, RECOMMEND GEOTEXTILE FILTER FABRIC (PROVIDED BY

13.8.6. PLACING AND COMPACTING BACKFILL 3'-0" FROM THE BRIDGE LEG.

> THE FILL MUST BE PLACED AND COMPACTED IN LAYERS NOT EXCEEDING 8". THE MAXIMUM DIFFERENCE IN THE SURFACE LEVELS OF THE FILL ON OPPOSITE SIDES OF THE BRIDGE MUST

THE FILL BEHIND WINGWALLS MUST BE PLACED AT THE SAME TIME AS THAT OF THE BRIDGE FILL. IT MUST BE PLACED IN

PROGRESSIVELY PLACED HORIZONTAL LAYERS NOT EXCEEDING 8"

THE BACKFILL OF ZONE B SHALL BE COMPACTED TO A MINIMUM DENSITY OF 95% OF THE STANDARD PROCTOR, AS REQUIRED BY

SOIL WITHIN 1'-0" OF CONCRETE SURFACES SHALL BE HAND-COMPACTED. ELSEWHERE. USE OF ROLLERS IS ACCEPTABLE. IF VIBRATING ROLLER-COMPACTORS ARE USED, THEY SHALL NOT BE STARTED OR STOPPED WITHIN ZONE B AND THE VIBRATION FREQUENCY SHOULD BE AT LEAST 30 REVOLUTIONS PER SECOND.

THE BACKFILL MATERIAL AND COMPACTING BEHIND WINGWALLS

BACKFILL AGAINST A WATERPROOFED SURFACE SHALL BE PLACED CAREFULLY TO AVOID DAMAGE TO THE WATERPROOFING MATERIAL.

CROWN OF BRIDGE TO FINISHED GRADE), NO BACKFILLING MAY BEGIN UNTIL A BACKFILL COMPACTION TESTING PLAN HAS BEEN COORDINATED WITH AND APPROVED BY CONTECH® ENGINEERED

AASHTO T-99.

GROUND LINES SHOWN IN THE PLANS.

13.8.9. MONITORING THE CONTRACTOR SHALL CHECK SETTLEMENTS AND HORIZONTAL DISPLACEMENT OF FOUNDATION TO ENSURE THAT THEY ARE WITHIN THE ALLOWABLE LIMIT PROVIDED BY THE ENGINEER. THESE MEASUREMENTS SHOULD GIVE AN INDICATION OF THE SETTLEMENTS AND DEFORMATIONS ALONG THE LENGTH OF THE

THE FIRST MEASUREMENT SHOULD TAKE PLACE AFTER THE ERECTION OF ALL PRECAST BRIDGE SYSTEM ELEMENTS, A SECOND AFTER COMPLETION OF BACKFILLING, AND A THIRD BEFORE OPENING OF THE BRIDGE TO TRAFFIC. FURTHER MEASUREMENTS MAY BE MADE ACCORDING TO LOCAL CONDITIONS.

DUMPING FOR BACKFILLING IS NOT ALLOWED ANY NEARER THAN

SHALL SATISFY THE CRITERIA FOR THE BRIDGE BACKFILL, ZONE B.

13.8.7. BRIDGE UNITS FOR FILL HEIGHTS OVER 12 FEET (AS MEASURED FROM TOP

SOLUTIONS. 13.8.8. WINGWALLS

BACKFILL IN FRONT OF WINGWALLS SHALL BE CARRIED TO

Phone: 734.769.3004









**OXBOW RESTORATION PROJECT-**

> DEARBORN, WAYNE COUNTY, **MICHIGAN**





07-17 FOR BIDDING **100% DESIGN** 11-07-14 **PERMIT APPLICATION** 9-12-14 75% DESIGN 8-12-14 **ECT PROJECT NUMBER** 

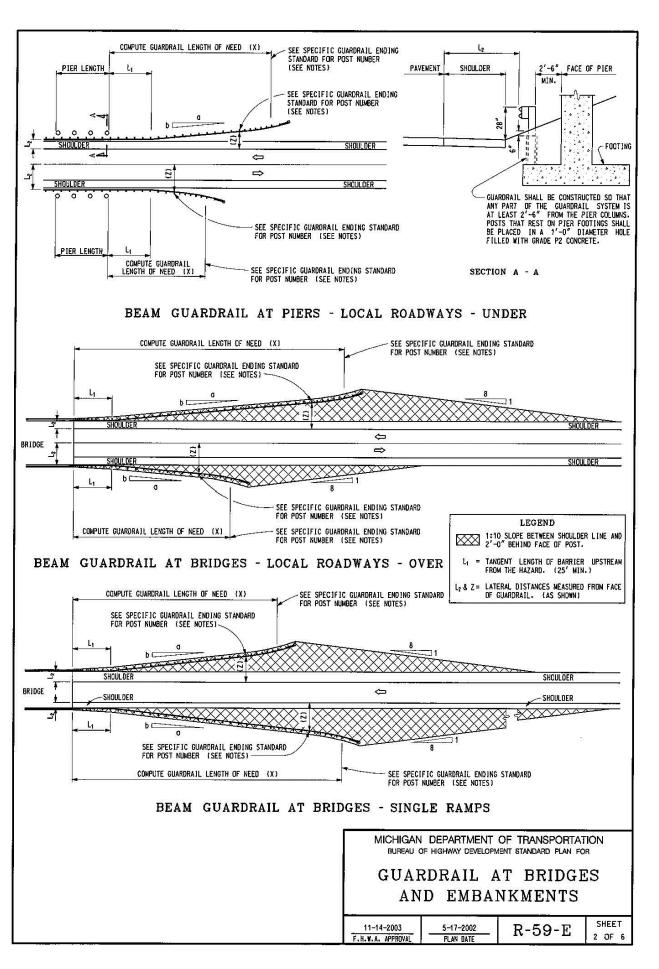
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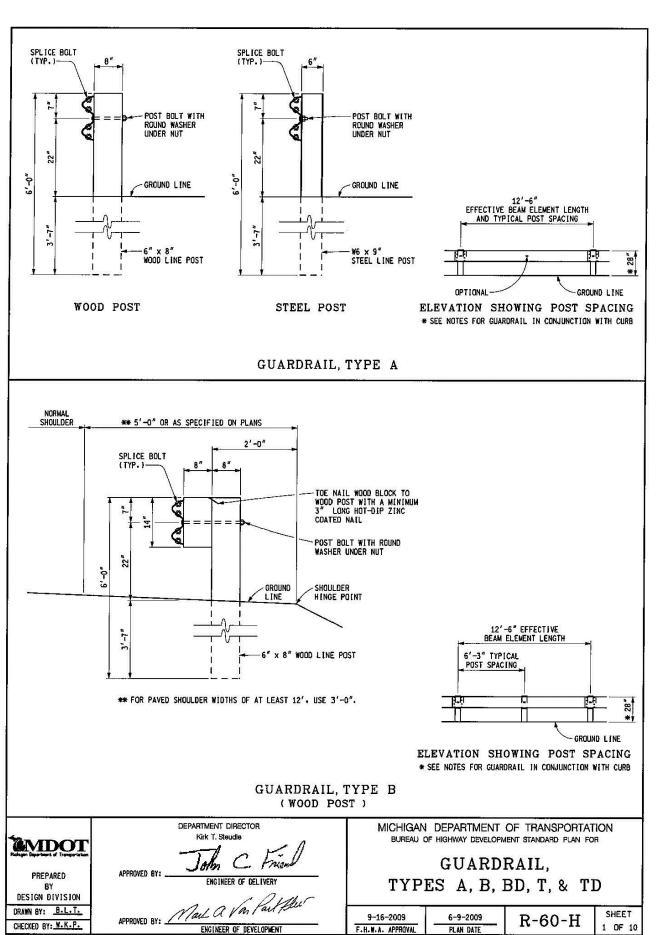
PRECAST CONCRETE **SPECIFICATION** 

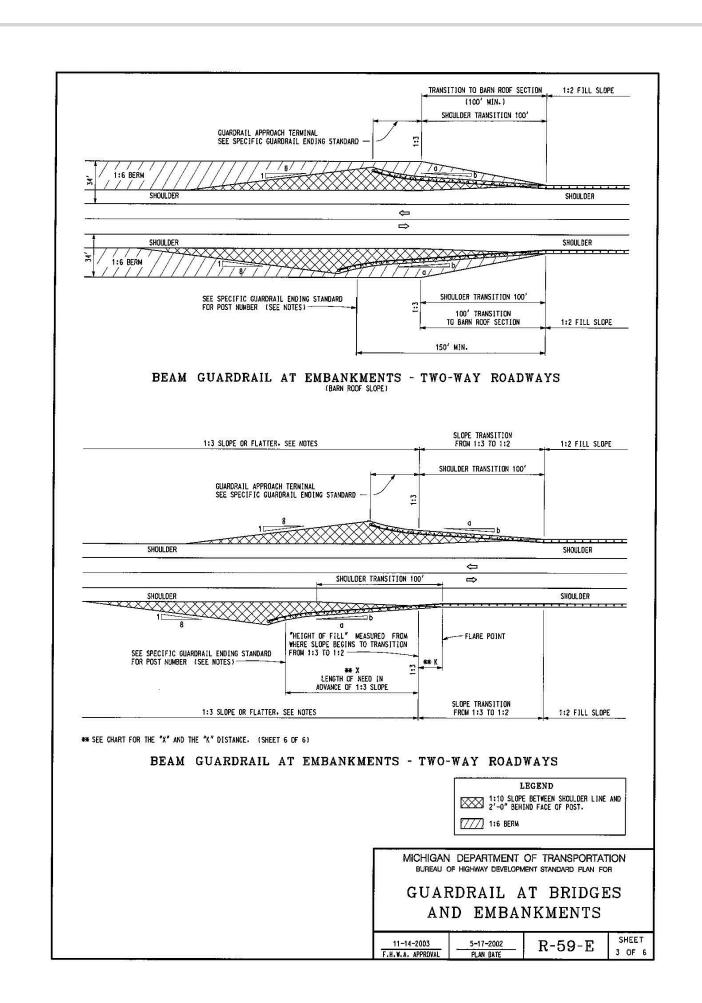
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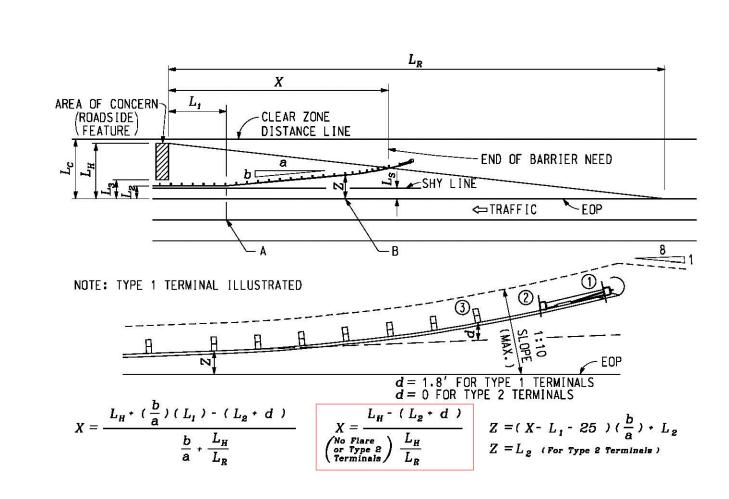
SHEET NUMBER

3 WORKING DAYS BEFORE YOU DIG CALL MISS DIG 1-800-482-7171







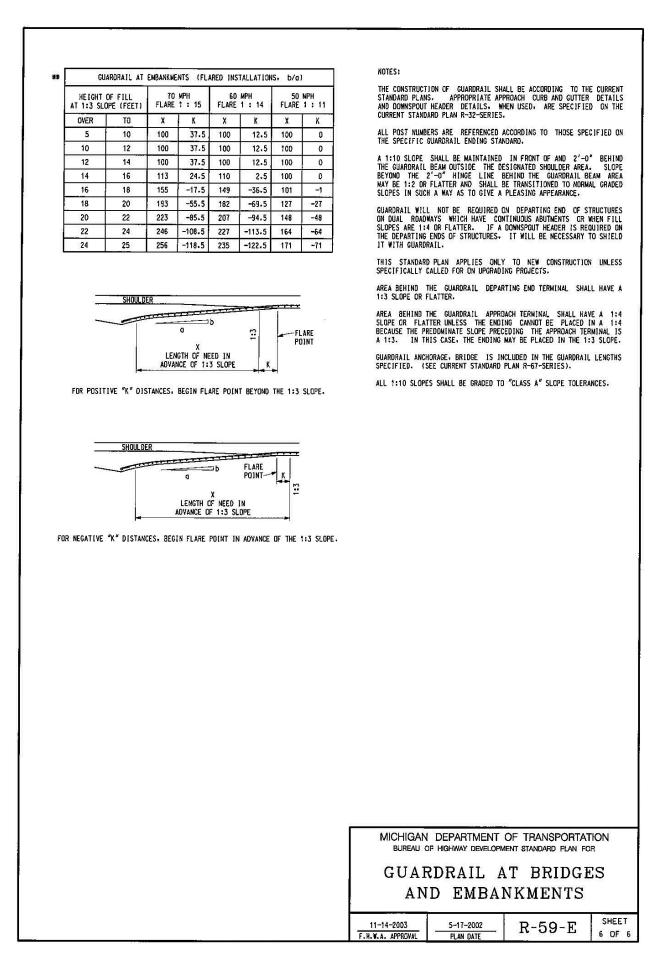


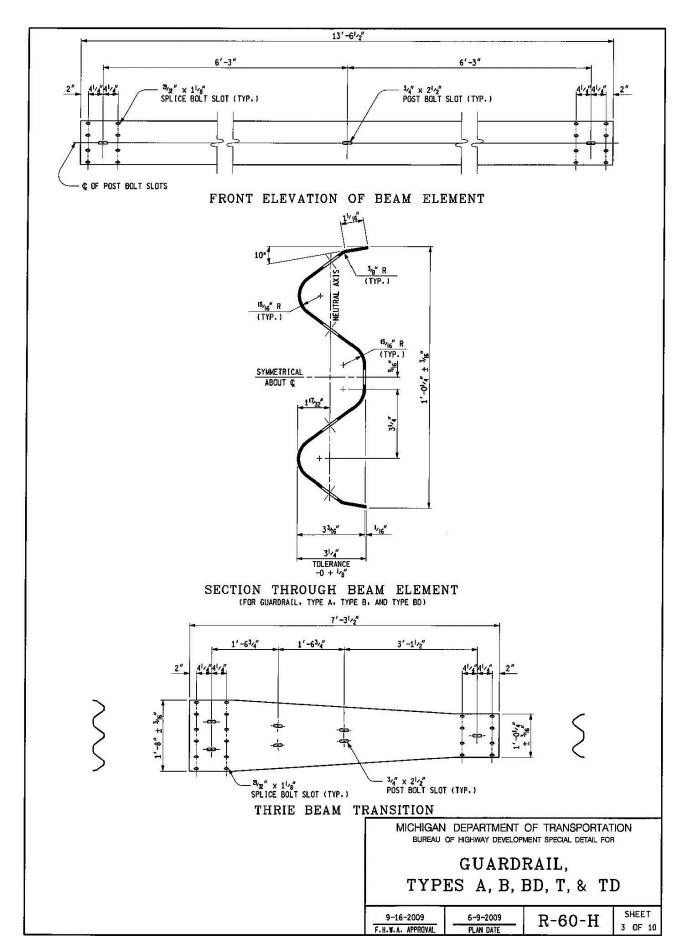
LENGTH OF NEED FOR GUARDRAIL FOR TYPE B							
				NORTH SIDE SOUTH SIDE			H SIDE
RUNOUT LENGTH FOR 30 mph (7.01.19)			=	70	ft	70	ft
E.O.P TO FACE OF BARRIER (SHEET C-7)			=	4.75	ft	7.83	ft
EFFECTIVE TURNED OUT DISTANCE OF ANCHORAGE			=	0	ft	0	ft
LATERAL EXTENT OF ROADSIDE FEATUTRE (MEASURED)			=	15.12	ft	18.2	ft
LENGTH OF NEED	$X = L_{H^{-}}(L_{2}+d)/(L_{H}/L_{R})$	х	=	48	ft	40	ft

THEREFORE, USE MINIMUM 48 FEET LENGTH OF GUARDRAIL FOR ALL THE SIDES.

TYPICAL BRIDGE APPROACH GUARDRAIL DETAIL

3 WORKING DAYS BEFORE YOU DIG CALL MISS DIG 1-800-482-7171













#### **OXBOW RESTORATION PROJECT-**PHASE III

DEARBORN, WAYNE COUNTY, **MICHIGAN** 





FOR BIDDING	10-17
100%-Rev 1	0 <u>6-13-17</u>
100%	1 <u>1-07-14</u>
PERMIT APPLICATIO	N 09-16-14
75% DESIGN	08-06-14
<b>13082</b> ECT PROJEC	
MDOT STANDARDS DESIGNED BY	MM/CS CHECKED BY
LA DRAWN BY	<b>JZ</b> APPROVED BY

SHEET TITLE

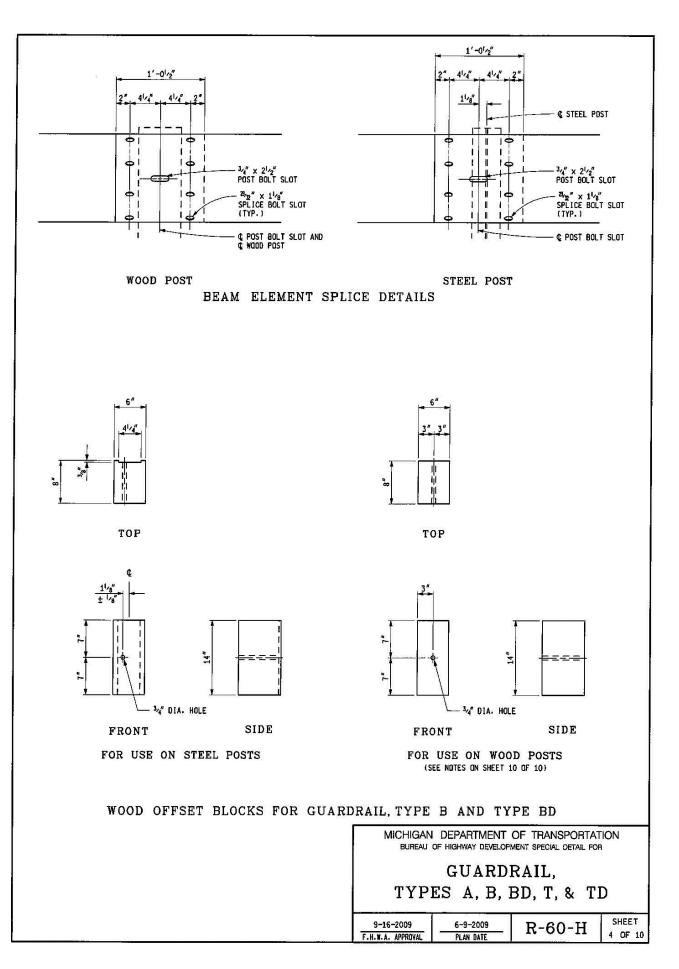
**GUARDRAIL DETAIL** SHEET 1 OF 2

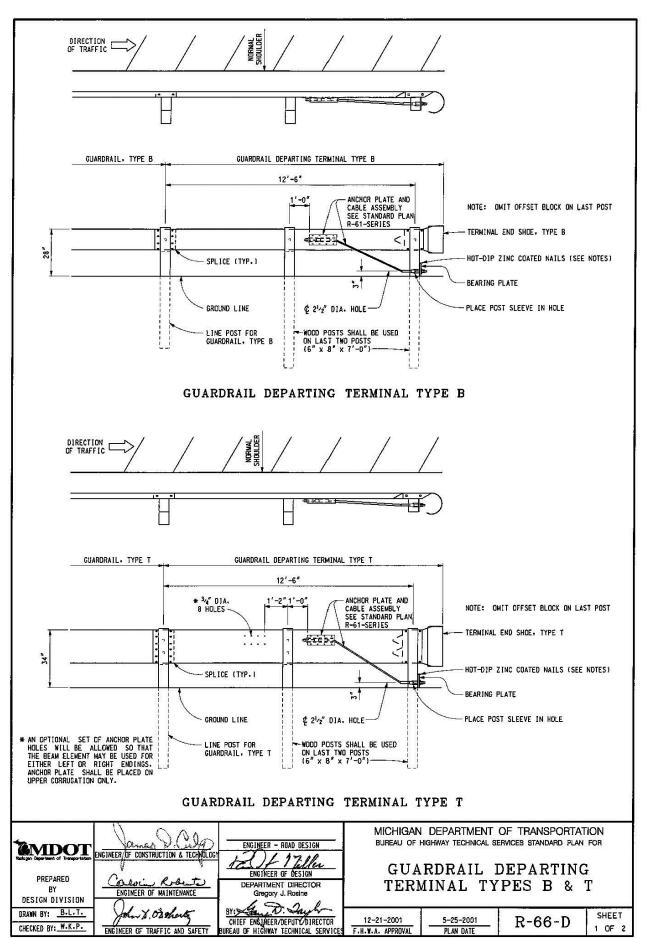
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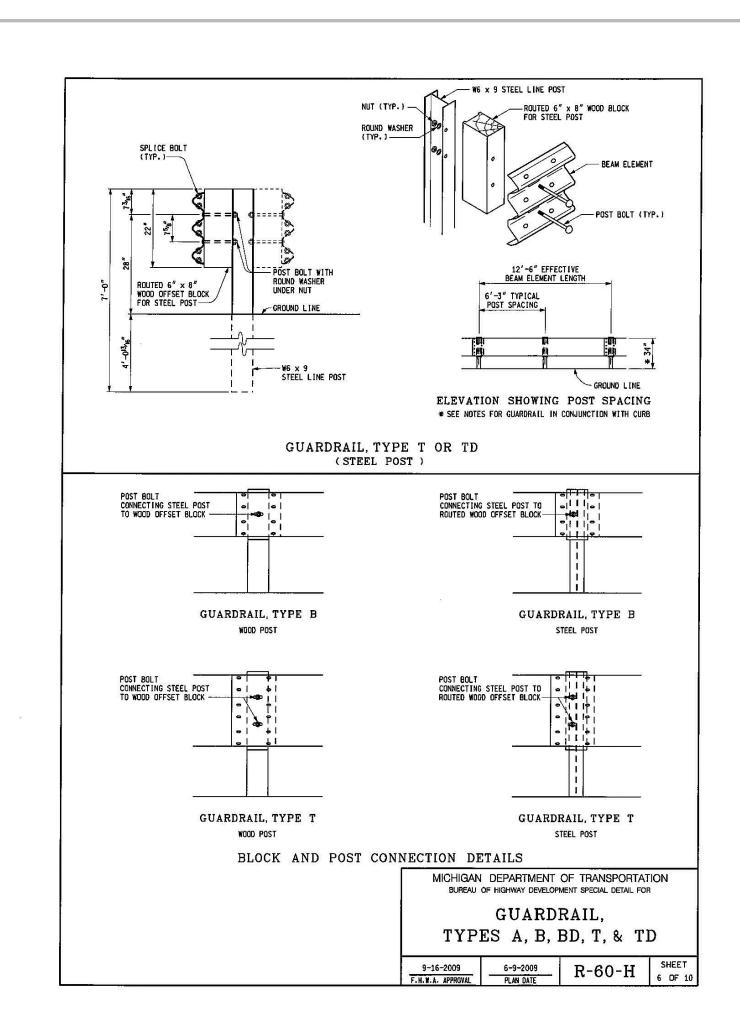
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SHEET NUMBER

**S-9** 

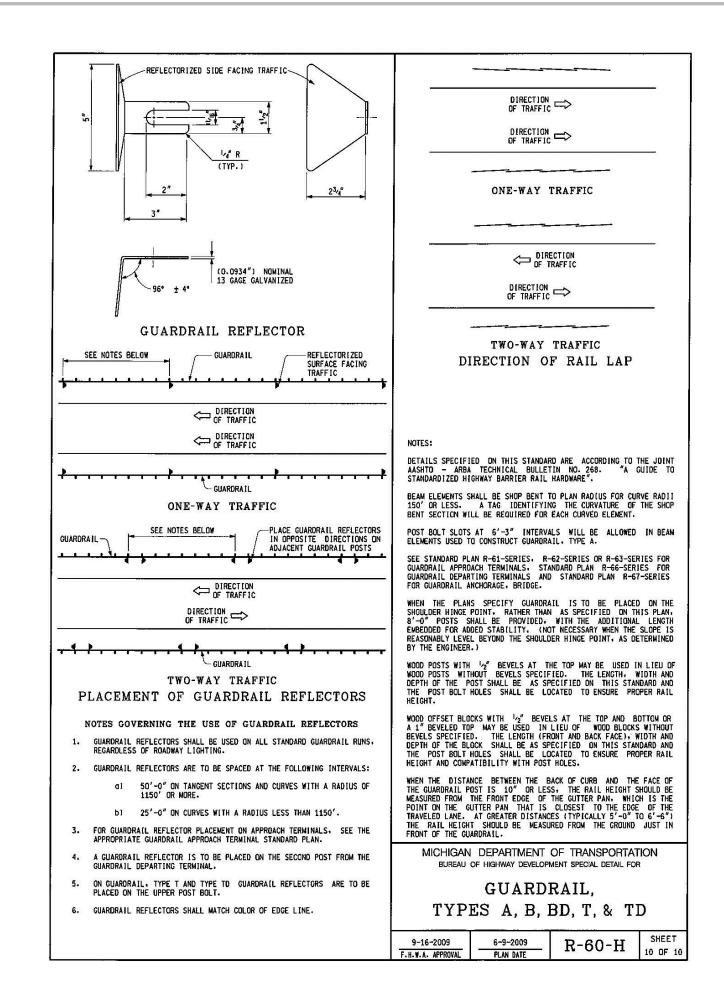


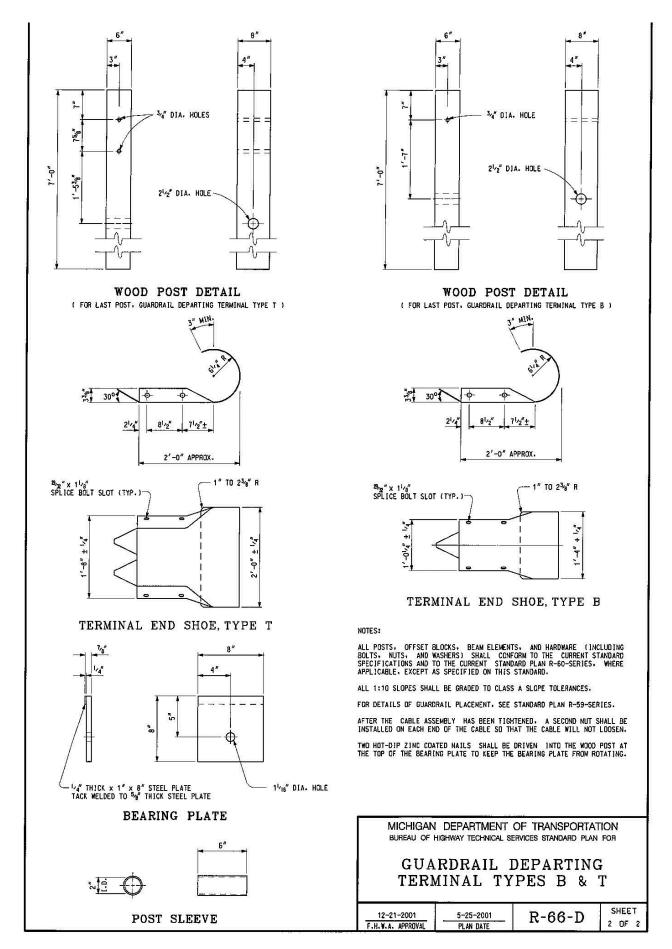




TYPICAL BRIDGE APPROACH GUARDRAIL DETAIL













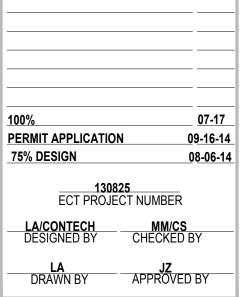


# OXBOW RESTORATION PROJECTPHASE III

DEARBORN, WAYNE COUNTY, MICHIGAN







GUARDRAIL DETAIL

SHEET TITLE

DETAIL SHEET 2 OF 2

AS SHOWN



S-10

